according to the OSHA Hazard Communication Standard



Opteon™ XL41 (R-454B) Refrigerant

Version Revision Date: SDS Number: Date of last issue: 01/24/2024 5.0 06/11/2024 2732975-00024 Date of first issue: 04/24/2018

SECTION 1. IDENTIFICATION

Product name : Opteon™ XL41 (R-454B) Refrigerant

SDS-Identcode : 130000143545

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street

Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-

773-2000); Transport emergency: +1-800-424-9300 (outside

the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional and industrial installation and use only., Do

not use product for anything outside of the above specified

uses

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable gases : Category 1

Gases under pressure : Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms :





Signal Word : Danger

Hazard Statements : H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

May displace oxygen and cause rapid suffocation.

according to the OSHA Hazard Communication Standard



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Precautionary Statements : Prevention:

P210 Keep away from heat, sparks, open flame and hot surfac-

es. No smoking.

Response:

P377 Leaking gas fire: Do not extinguish, unless leak can be

stopped safely.

P381 Eliminate all ignition sources if safe to do so.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated

place.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Difluoromethane#	75-10-5	68.9
2,3,3,3-Tetrafluoropropene#	754-12-1	31.1

[#] Voluntarily-disclosed substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical ad-

vice immediately.

When symptoms persist or in all cases of doubt seek medical

advice.

If inhaled : If inhaled, remove to fresh air.

If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected

area.

Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms

and effects, both acute and

delayed

: May cause cardiac arrhythmia.

Other symptoms potentially related to misuse or inhalation

abuse are

according to the OSHA Hazard Communication Standard



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Cardiac sensitization Anaesthetic effects Light-headedness

Dizziness confusion

Lack of coordination

Drowsiness Unconsciousness

May displace oxygen and cause rapid suffocation. Gas reduces oxygen available for breathing.

Contact with liquid or refrigerated gas can cause cold burns

and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Because of possible disturbances of cardiac rhythm, ca-

techolamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with spe-

cial caution.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

None known.

Specific hazards during fire

fighting

Vapors may form flammable mixture with air

Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting

due to the high vapor pressure.

Hazardous combustion prod- :

ucts

Hydrogen fluoride carbonyl fluoride

Carbon oxides Fluorine compounds

Specific extinguishing meth-

ods

Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers.

Leaking gas fire: Do not extinguish, unless leak can be

stopped safely.

Remove undamaged containers from fire area if it is safe to do

SO.

Evacuate area.

Special protective equipment :

for fire-fighters

Wear self-contained breathing apparatus for firefighting if

necessary.

Use personal protective equipment.

according to the OSHA Hazard Communication Standard



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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- :

tive equipment and emer-

gency procedures

Evacuate personnel to safe areas.

Only trained personnel should re-enter the area.

Remove all sources of ignition.

Avoid skin contact with leaking liquid (danger of frostbite).

Ventilate the area.

Follow safe handling advice (see section 7) and personal pro-

tective equipment recommendations (see section 8).

Avoid release to the environment. **Environmental precautions**

> Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up Ventilate the area.

Non-sparking tools should be used.

Suppress (knock down) gases/vapors/mists with a water spray

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine

which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures Use equipment rated for cylinder pressure. Use a backflow

preventative device in piping. Close valve after each use and

when empty.

Local/Total ventilation If sufficient ventilation is unavailable, use with local exhaust

ventilation.

If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventila-

Avoid breathing gas. Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure as-

sessment

Keep container tightly closed.

Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet

piped to use point.

Prevent backflow into the gas tank.

Use a check valve or trap in the discharge line to prevent ha-

zardous back flow into the cylinder.

Use a pressure reducing regulator when connecting cylinder

to lower pressure (<3000 psig) piping or systems.

Close valve after each use and when empty. Do NOT change

according to the OSHA Hazard Communication Standard



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or force fit connections.

Prevent the intrusion of water into the gas tank.

Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders.

Use a suitable hand truck for cylinder movement.

Keep away from heat, hot surfaces, sparks, open flames and

other ignition sources. No smoking.

Take precautionary measures against static discharges.

Take care to prevent spills, waste and minimize release to the

environment.

Cylinders should be stored upright and firmly secured to pre-Conditions for safe storage

vent falling or being knocked over.

Separate full containers from empty containers.

Do not store near combustible materials.

Avoid area where salt or other corrosive materials are present.

Keep in properly labeled containers.

Keep tightly closed.

Keep in a cool, well-ventilated place. Keep away from direct sunlight.

Store in accordance with the particular national regulations.

Keep away from heat and sources of ignition.

Materials to avoid Do not store with the following product types:

Self-reactive substances and mixtures

Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids

Self-heating substances and mixtures

Substances and mixtures which in contact with water emit

flammable gases **Explosives**

Very acutely toxic substances and mixtures Acutely toxic substances and mixtures Substances and mixtures with chronic toxicity

Recommended storage tem- : < 126 °F / < 52 °C

perature

Storage period : > 10 y

Further information on stor-

age stability

: The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control parame-	Basis
		(Form of	ters / Permissible	

according to the OSHA Hazard Communication Standard



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		exposure)	concentration	
Difluoromethane	75-10-5	TWA	1,000 ppm	US WEEL
2,3,3,3-Tetrafluoropropene	754-12-1	TWA	500 ppm	US WEEL

Engineering measures : Minimize workplace exposure concentrations.

If sufficient ventilation is unavailable, use with local exhaust

ventilation.

If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust venti-

lation.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to

maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance

where air purifying respirators may not provide adequate

protection.

Hand protection

Material : Impervious gloves

Remarks : Choose gloves to protect hands against chemicals depending

on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the pro-

duct. Change gloves often!

Eye protection : Wear the following personal protective equipment:

Chemical resistant goggles must be worn.

Face-shield

Skin and body protection : Wear the following personal protective equipment:

If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic

protective clothing.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures : If exposure to chemical is likely during typical use, provide

eye flushing systems and safety showers close to the wor-

king place.

When using do not eat, drink or smoke.

according to the OSHA Hazard Communication Standard



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Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquefied gas

Color : colorless

Odor : slight, ether-like

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Initial boiling point and boiling

range

-59.6 °F / -50.9 °C

Flash point : Not applicable

Evaporation rate : > 1

(CCL4=1.0)

Flammability (solid, gas) : Flammable

Upper explosion limit / Upper

flammability limit

Upper flammability limit

23.6 %(V)

Method: ASTM E681

Lower explosion limit / Lower

flammability limit

Lower flammability limit

11.3 %(V)

Method: ASTM E681

Vapor pressure : 15,856 hPa (77 °F / 25 °C)

Relative vapor density : 2.2

(Air = 1.0)

Relative density : 0.98 (77 °F / 25 °C)

Density : 0.98 g/cm³ (77 °F / 25 °C)

(as liquid)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n- : Not applicable

according to the OSHA Hazard Communication Standard



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octanol/water

Autoignition temperature : 925 °F / 496 °C

Decomposition temperature : No data available

Viscosity

Viscosity, kinematic : Not applicable

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable if used as directed. Follow precautionary advice and

avoid incompatible materials and conditions.

Possibility of hazardous reac-

tions

Vapors may form flammable mixture with air

Can react with strong oxidizing agents.

Flammable gas.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Avoid impurities (e.g. rust, dust, ash), risk of decomposition.

Incompatible with acids and bases. Incompatible with oxidizing agents.

Oxygen Peroxides

peroxide compounds Powdered metals

Hazardous decomposition

products

No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Skin contact Eye contact

Acute toxicity

Not classified based on available information.

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Components:

Difluoromethane:

Acute oral toxicity : Assessment: The substance or mixture has no acute oral tox-

icity

Acute inhalation toxicity : LC50 (Rat): > 520000 ppm

Exposure time: 4 h Test atmosphere: gas

Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 350000 ppm

Test atmosphere: gas

Remarks: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): >

350000 ppm

Test atmosphere: gas

Remarks: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): > 735,000 mg/m³

Test atmosphere: gas

Remarks: Cardiac sensitization

Acute dermal toxicity : Assessment: The substance or mixture has no acute dermal

toxicity

2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity : LC50 (Rat): > 405800 ppm

Exposure time: 4 h Test atmosphere: gas

Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 120000 ppm

Test atmosphere: gas

Remarks: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): >

120000 ppm

Test atmosphere: gas

Remarks: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m³

Test atmosphere: gas

Remarks: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Components:

Difluoromethane:

Result : No skin irritation

according to the OSHA Hazard Communication Standard



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2,3,3,3-Tetrafluoropropene:

Result No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

Difluoromethane:

Result No eye irritation

2,3,3,3-Tetrafluoropropene:

Result No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

Difluoromethane:

Routes of exposure : Skin contact Result negative

2,3,3,3-Tetrafluoropropene:

Routes of exposure Skin contact Result negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Difluoromethane:

Genotoxicity in vitro Test Type: Bacterial reverse mutation assay (AMES)

Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro

Method: OECD Test Guideline 473

Result: negative

Genotoxicity in vivo Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay)

Species: Mouse

Application Route: inhalation (gas)

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Method: OECD Test Guideline 474

Result: negative

Germ cell mutagenicity -

Assessment

Weight of evidence does not support classification as a germ

cell mutagen.

2,3,3,3-Tetrafluoropropene:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)

Method: OECD Test Guideline 471

Result: positive

Test Type: Chromosome aberration test in vitro

Method: OECD Test Guideline 473

Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Mouse

Application Route: inhalation (gas) Method: OECD Test Guideline 474

Result: negative

Test Type: In vivo mammalian alkaline comet assay

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 489

Result: negative

Test Type: Mammalian erythrocyte micronucleus test (in vivo

cytogenetic assay) Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 474

Result: negative

Germ cell mutagenicity -

Assessment

: Weight of evidence does not support classification as a germ

cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : negative

Carcinogenicity - Assess-

ment

: Weight of evidence does not support classification as a car-

cinogen

IARC No ingredient of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHANo component of this product present at levels greater than or equal to 0.1% is

according to the OSHA Hazard Communication Standard



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on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

Difluoromethane:

Effects on fertility : Species: Mouse

Application Route: Inhalation

Result: negative

Remarks: Based on data from similar materials

Effects on fetal development : Test Type: Combined repeated dose toxicity study with the

reproduction/developmental toxicity screening test

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 414

Result: negative

Test Type: Combined repeated dose toxicity study with the

reproduction/developmental toxicity screening test

Species: Rabbit

Application Route: inhalation (gas) Method: OECD Test Guideline 414

Result: negative

Reproductive toxicity - As-

sessment

Weight of evidence does not support classification for repro-

ductive toxicity

2,3,3,3-Tetrafluoropropene:

Effects on fertility : Test Type: Two-generation reproduction toxicity study

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 416

Result: negative

Effects on fetal development : Test Type: Prenatal development toxicity study (teratogenicity)

Species: Rat

Application Route: inhalation (gas) Method: OECD Test Guideline 414

Result: negative

Reproductive toxicity - As-

sessment

: Weight of evidence does not support classification for repro-

ductive toxicity. No effects on or via lactation

STOT-single exposure

May displace oxygen and cause rapid suffocation.

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Components:

Difluoromethane:

inhalation (gas) Routes of exposure

Assessment No significant health effects observed in animals at concentra-

tions of 20000 ppmV/4h or less

2,3,3,3-Tetrafluoropropene:

Routes of exposure inhalation (gas)

Assessment No significant health effects observed in animals at concentra-

tions of 20000 ppmV/4h or less

STOT-repeated exposure

Not classified based on available information.

Components:

Difluoromethane:

Routes of exposure inhalation (gas)

Assessment No significant health effects observed in animals at concentra-

tions of 250 ppmV/6h/d or less.

2,3,3,3-Tetrafluoropropene:

Routes of exposure inhalation (gas)

Assessment No significant health effects observed in animals at concentra-

tions of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

Difluoromethane:

Species Rat, male and female

NOAEL 49100 ppm LOAEL > 49100 ppm Application Route : inhalation (gas)

Exposure time 13 Weeks

OECD Test Guideline 413 Method

2,3,3,3-Tetrafluoropropene:

Species Rat, male and female

NOAEL 50000 ppm LOAEL >50000 ppm : inhalation (gas) Application Route Exposure time 13 Weeks

OECD Test Guideline 413 Method

Aspiration toxicity

Not classified based on available information.

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Components:

Difluoromethane:

No aspiration toxicity classification

2,3,3,3-Tetrafluoropropene:

No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Difluoromethane:

Toxicity to fish : LC50 (Fish): 1,507 mg/l

Exposure time: 96 h

Method: ECOSAR (Ecological Structure Activity Relation-

ships)

Toxicity to daphnia and other:

aquatic invertebrates

EC50 (Daphnia): 652 mg/l

Exposure time: 48 h

Method: ECOSAR (Ecological Structure Activity Relation-

ships)

Toxicity to algae/aquatic

plants

EC50 (green algae): 142 mg/l

Exposure time: 96 h

Method: ECOSAR (Ecological Structure Activity Relation-

ships)

2,3,3,3-Tetrafluoropropene:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 197 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

EC50 (Selenastrum capricornutum (green algae)): > 100 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

NOEC (Selenastrum capricornutum (green algae)): > 75 mg/l

Exposure time: 3 d

Method: OECD Test Guideline 201

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Persistence and degradability

Components:

Difluoromethane:

Biodegradability : Result: Not readily biodegradable.

Method: OECD Test Guideline 301D

2,3,3,3-Tetrafluoropropene:

Biodegradability : Result: Not readily biodegradable.

Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

Difluoromethane:

Partition coefficient: n-

octanol/water

: log Pow: 0.714

2,3,3,3-Tetrafluoropropene:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

octanol/water

: log Pow: 2 (77 °F / 25 °C)

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

Empty pressure vessels should be returned to the supplier. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death. If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

according to the OSHA Hazard Communication Standard



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UNRTDG

UN number : UN 3161

Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.

(Difluoromethane, 2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : 2.1 Environmentally hazardous : no

IATA-DGR

UN/ID No. : UN 3161

Proper shipping name : Liquefied gas, flammable, n.o.s.

(Difluoromethane, 2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : Flammable Gas

Packing instruction (cargo : 200

aircraft)

Packing instruction (passen-

ger aircraft)

: Not permitted for transport

IMDG-Code

UN number : UN 3161

Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.

(Difluoromethane, 2,3,3,3-Tetrafluoropropene)

Class : 2.1

Packing group : Not assigned by regulation

Labels : 2.1 EmS Code : F-D, S-U Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3161

Proper shipping name : Liquefied gas, flammable, n.o.s.

(Difluoromethane, 2,3,3,3-Tetrafluoropropene)

Class : 2.

Packing group : Not assigned by regulation

Labels : FLAMMABLE GAS

ERG Code : 115 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

Gases under pressure Simple Asphyxiant

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Difluoromethane 75-10-5 2,3,3,3-Tetrafluoropropene 754-12-1

California List of Hazardous Substances

Difluoromethane 75-10-5

International Regulations

Montreal Protocol : Difluoromethane

Additional regulatory information

2,3,3,3-Tetrafluoropropene 754-12-1

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.10182

This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

SECTION 16. OTHER INFORMATION

Further information

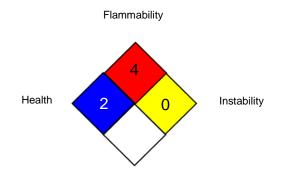
according to the OSHA Hazard Communication Standard



Opteon™ XL41 (R-454B) Refrigerant

Version Revision Date: SDS Number: Date of last issue: 01/24/2024 5.0 06/11/2024 2732975-00024 Date of first issue: 04/24/2018

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Full text of other abbreviations

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)

US WEEL / TWA : 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials: bw - Body weight: CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic sub-

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stance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety

Data Sheet

Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

cy, http://echa.europa.eu/

Revision Date : 06/11/2024

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

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