



Low Profile Unit Coolers

Technical Guide

Models ADT | LET/LLE | HGT



BOHN

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Choose the most energy-efficient motor available for evaporators.



The EC motor is an energy sufficient option on Bohn Low Profile evaporators. Available on all new equipment or as an easy-to-install, drop-in replacement aftermarket part from InterLink™ Commercial Refrigeration Parts. Because they are a drop-in replacement for existing shaded pole and PSC motors, installation is quick and easy. It's a high impact, quick payback solution for reducing costs and achieving green initiatives without replacing the entire system.

EC motors by InterLink are up to 75% energy efficient - that's a 51-59% increase over shaded pole motors and a 30-35% increase over permanent-split capacitor (PSC) motors. With all of this added efficiency, you can count on more energy savings and lower operational costs while taking a step in the right direction toward conserving our planet's resources.

Nomenclature

| ADT | 120 | A | K |
|-------------------------------|----------------|------------------------|-----------------|
| Model Series | Capacity | Electrical Code | Design Revision |
| ADT = Air defrost | # x 100 = BTUH | A = 115/1/60 (PSC) | |
| LET = Electric defrost, 6 FPI | | B = 208-230/1/60 (PSC) | |
| LLE = Electric defrost, 4 FPI | | C = 208-230/3/60 (PSC) | |
| HGT = Hot gas defrost | | M = 460/1/60 | |
| | | AE = 115/1/60 (EC) | |
| | | BE = 208-230/1/60 (EC) | |
| | | CE = 208-230/3/60 (EC) | |

Features & Benefits

Cabinet

- Cabinet design features front access panels on each side for easy access to electrical and refrigeration components
- All electrical components factory wired to terminal board and identified, making it easy to field wire the unit
- Sweat connections to reduce potential for leaks
- Internal panels are isolated for quiet operation
- Liquid line solenoid wire harness is factory-installed for quick installation
- Pre-drilled holes on the back of the unit for room thermostat

Motors

- Motors plug into wiring harness for easier servicing
- EC motors available factory-installed or as a drop-in replacement through InterLink™ Commercial Refrigeration Parts in 115/1/60, 208-230/1/60 and 208-230/3/60 unit voltages
- PSC and PSC (Totally Enclosed) motors for 115/1/60, 208-230/1/60 and 460/1/60 unit voltages
- PSC motors or EC motors are suitable for 50 Hz operation

Coil

- Internally enhanced tubing and fin design for higher efficiency
- Coil heater slots have been enlarged for easier installation and replacement
- Hot gas loop on bottom of coil for easier access is standard for hot gas defrost models
- Fixed defrost termination for electric, adjustable defrost termination for hot gas

Drain Pan

- Large diameter drain hole (3/4" ID) is located towards the back of the unit
- Extended drain pan heaters for more uniform defrost throughout the drain pan and additional heat in end compartments
- On 4-6 fan models, drain pan has a lanyard for easy and safe access

Options

- Unit Configurations: mounted components, pre-assembled, pre-charged, Split System Controller and Beacon II™
 - Units available with mounted TXV and mounted TXV with solenoid valve
 - Pre-assembled units come with mounted TXV, liquid line solenoid valve and room thermostat.
 - Available in a master liquid line configuration
 - Pre-charged units come with mounted TXV, liquid line solenoid valve, room thermostat and quick connect fittings
 - Various room thermostat variations including rear mount and front access versions
 - Split System Controller units feature the LED display mounted in an access panel and control board wiring completed in the factory
 - Split System Controller replaces the defrost time clock, room thermostat, and defrost termination switch
 - Split System Controller must be ordered in conjunction with mounted components (TXV and liquid line solenoid valve) on the coil
 - Also available as a retrofit option for existing unit coolers
 - Beacon II units come with electronic expansion valves, pressure transducer, temperature sensors and Beacon control board
- Most models available with glycol circuiting (see glycol product brochure **BN-GUCTB**)
- Units available with stainless steel housing and drain pan
- Units available with copper fins. Air defrost units also available with polyester coated fins or various coil coatings options
- Units available with insulated drain pan

PERFORMANCE DATA: AIR DEFROST

Model ADT Air Defrost | 60 Hz

| Model | Capacity | | Fan Data | | |
|--------|---------------------|--------------------|----------|-------|-------|
| | 10°F TD 25°F SST | 6°C TD -4°C SST | No. | CFM | m³H |
| | BTUH | Watts | | | |
| ADT040 | 4,000 | 1,170 | 1 | 730 | 1,240 |
| ADT052 | 5,200 | 1,520 | 1 | 700 | 1,189 |
| ADT065 | 6,500 | 1,900 | 1 | 650 | 1,104 |
| ADT070 | 7,000 | 2,050 | 2 | 1,460 | 2,481 |
| ADT090 | 9,000 | 2,640 | 2 | 1,400 | 2,379 |
| ADT104 | 10,400 | 3,050 | 2 | 1,400 | 2,379 |
| ADT120 | 12,000 | 3,500 | 2 | 1,300 | 2,209 |
| ADT130 | 13,000 | 3,810 | 2 | 1,300 | 2,209 |
| ADT140 | 14,000 | 4,100 | 3 | 2,100 | 3,568 |
| ADT156 | 15,600 | 4,570 | 3 | 2,100 | 3,568 |
| ADT180 | 18,000 | 5,270 | 3 | 1,950 | 3,313 |
| ADT208 | 20,800 | 6,100 | 4 | 2,800 | 4,758 |
| ADT260 | 26,000 | 7,620 | 5 | 3,250 | 5,522 |
| ADT312 | 31,200 | 9,140 | 6 | 3,900 | 6,627 |
| ADT370 | 37,000 | 10,840 | 6 | 3,900 | 6,627 |

Model ADT Air Defrost | 50 Hz †

| Model | Capacity | | Fan Data | | |
|--------|---------------------|--------------------|----------|-------|-------|
| | 10°F TD 25°F SST | 6°C TD -4°C SST | No. | CFM | m³H |
| | BTUH | Watts | | | |
| ADT040 | 3,800 | 1,112 | 1 | 670 | 1,117 |
| ADT052 | 4,940 | 1,445 | 1 | 630 | 1,070 |
| ADT065 | 6,175 | 1,807 | 1 | 586 | 995 |
| ADT070 | 6,650 | 1,946 | 2 | 1,315 | 2,234 |
| ADT090 | 8,550 | 2,502 | 2 | 1,260 | 2,142 |
| ADT104 | 9,880 | 2,891 | 2 | 1,260 | 2,142 |
| ADT120 | 11,400 | 3,335 | 2 | 1,170 | 1,989 |
| ADT130 | 12,350 | 3,613 | 2 | 1,170 | 1,989 |
| ADT140 | 13,300 | 3,891 | 3 | 1,891 | 3,213 |
| ADT156 | 14,820 | 4,336 | 3 | 1,891 | 3,213 |
| ADT180 | 17,100 | 5,003 | 3 | 1,756 | 2,984 |
| ADT208 | 19,760 | 5,781 | 4 | 2,521 | 4,284 |
| ADT260 | 24,700 | 7,226 | 5 | 2,927 | 4,973 |
| ADT312 | 29,640 | 8,672 | 6 | 3,512 | 5,967 |
| ADT370 | 35,150 | 10,284 | 6 | 3,512 | 5,967 |

† For EC motors, use 60 Hz capacity and airflow values (Units with EC motors operating at 50 Hz will not see a reduction in performance due to the electronic control of the motor)

SPECIFICATIONS: AIR DEFROST

Model ADT Air Defrost | 60 Hz

| Model | HP | PSC, PSC-TE Motor | | | | | | EC Motor | | | |
|--------|------|-------------------|-------|--------------|-------|----------|-------|----------|-------|--------------|-------|
| | | 115/1/60 | | 208-230/1/60 | | 460/1/60 | | 115/1/60 | | 208-230/1/60 | |
| | | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts |
| ADT040 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 0.9 | 57 | 0.5 | 59 |
| ADT052 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 0.9 | 57 | 0.5 | 59 |
| ADT065 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 0.9 | 57 | 0.5 | 59 |
| ADT070 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 1.8 | 114 | 1.0 | 118 |
| ADT090 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 1.8 | 114 | 1.0 | 118 |
| ADT104 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 1.8 | 114 | 1.0 | 118 |
| ADT120 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 1.8 | 114 | 1.0 | 118 |
| ADT130 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 1.8 | 114 | 1.0 | 118 |
| ADT140 | 1/15 | 3.0 | 246 | 1.5 | 273 | 1.2 | 351 | 2.7 | 171 | 1.5 | 177 |
| ADT156 | 1/15 | 3.0 | 246 | 1.5 | 273 | 1.2 | 351 | 2.7 | 171 | 1.5 | 177 |
| ADT180 | 1/15 | 3.0 | 246 | 1.5 | 273 | 1.2 | 351 | 2.7 | 171 | 1.5 | 177 |
| ADT208 | 1/15 | 4.0 | 328 | 2.0 | 364 | 1.6 | 468 | 3.6 | 228 | 2.0 | 236 |
| ADT260 | 1/15 | 5.0 | 410 | 2.5 | 455 | 2.0 | 585 | 4.5 | 285 | 2.5 | 295 |
| ADT312 | 1/15 | 6.0 | 492 | 3.0 | 546 | 2.4 | 702 | 5.4 | 342 | 3.0 | 354 |
| ADT370 | 1/15 | 6.0 | 492 | 3.0 | 546 | 2.4 | 702 | 5.4 | 342 | 3.0 | 354 |

Model ADT Air Defrost | 50 Hz

| Model | HP | PSC Motor | | | | | | EC Motor | | | |
|--------|------|-----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|
| | | 110/1/50 | | 220/1/50 | | 380/1/50 | | 110/1/50 | | 220/1/50 | |
| | | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts |
| ADT040 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 0.9 | 57 | 0.5 | 59 |
| ADT052 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 0.9 | 57 | 0.5 | 59 |
| ADT065 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 0.9 | 57 | 0.5 | 59 |
| ADT070 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 1.8 | 114 | 1.0 | 118 |
| ADT090 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 1.8 | 114 | 1.0 | 118 |
| ADT104 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 1.8 | 114 | 1.0 | 118 |
| ADT120 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 1.8 | 114 | 1.0 | 118 |
| ADT130 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 1.8 | 114 | 1.0 | 118 |
| ADT140 | 1/15 | 3.0 | 204 | 1.5 | 195 | 1.2 | 246 | 2.7 | 171 | 1.5 | 177 |
| ADT156 | 1/15 | 3.0 | 204 | 1.5 | 195 | 1.2 | 246 | 2.7 | 171 | 1.5 | 177 |
| ADT180 | 1/15 | 3.0 | 204 | 1.5 | 195 | 1.2 | 246 | 2.7 | 171 | 1.5 | 177 |
| ADT208 | 1/15 | 4.0 | 272 | 2.0 | 260 | 1.6 | 328 | 3.6 | 228 | 2.0 | 236 |
| ADT260 | 1/15 | 5.0 | 340 | 2.5 | 325 | 2.0 | 410 | 4.5 | 285 | 2.5 | 295 |
| ADT312 | 1/15 | 6.0 | 408 | 3.0 | 390 | 2.4 | 492 | 5.4 | 342 | 3.0 | 354 |
| ADT370 | 1/15 | 6.0 | 408 | 3.0 | 390 | 2.4 | 492 | 5.4 | 342 | 3.0 | 354 |

PERFORMANCE DATA : ELECTRIC DEFROST

Model LET/LLE Electric Defrost | 60 Hz

| | Model | Capacity | | Fan Data | | |
|-----------------|--------|----------------------|---------------------|----------|-------|-------|
| | | 10°F TD -20°F SST | 6°C TD -29°C SST | No. | CFM | m³H |
| | | BTUH | Watts | | | |
| 6 Fins Per Inch | LET035 | 3,500 | 1,025 | 1 | 700 | 1,189 |
| | LET040 | 4,000 | 1,170 | 1 | 700 | 1,189 |
| | LET047 | 4,700 | 1,380 | 1 | 650 | 1,104 |
| | LET065 | 6,500 | 1,900 | 2 | 1,400 | 2,379 |
| | LET075 | 7,500 | 2,200 | 2 | 1,300 | 2,209 |
| | LET090 | 9,000 | 2,640 | 2 | 1,300 | 2,209 |
| | LET120 | 12,000 | 3,520 | 3 | 2,100 | 3,568 |
| | LET140 | 14,000 | 4,100 | 3 | 1,950 | 3,313 |
| | LET160 | 16,000 | 4,690 | 4 | 2,600 | 4,418 |
| | LET180 | 18,000 | 5,280 | 4 | 2,600 | 4,418 |
| | LET200 | 20,000 | 5,860 | 5 | 3,250 | 5,522 |
| | LET240 | 24,000 | 7,030 | 6 | 3,900 | 6,627 |
| | LET280 | 28,000 | 8,200 | 6 | 3,900 | 6,627 |
| 4 Fins Per Inch | LLE041 | 4,100 | 1,200 | 1 | 690 | 1,172 |
| | LLE068 | 6,800 | 2,000 | 2 | 1,380 | 2,345 |
| | LLE080 | 8,000 | 2,340 | 2 | 1,380 | 2,345 |
| | LLE102 | 10,200 | 2,990 | 3 | 2,170 | 3,687 |
| | LLE136 | 13,600 | 3,990 | 4 | 2,760 | 4,690 |
| | LLE170 | 17,000 | 4,980 | 5 | 3,450 | 5,862 |
| | LLE204 | 20,400 | 5,980 | 6 | 4,140 | 7,035 |
| | LLE235 | 23,500 | 6,880 | 6 | 4,140 | 7,035 |

Capacity Correction Factors for Electric and Hot Gas Defrost Units

| | | | | |
|----------------------------------|------|------|------|------|
| Saturated Suction Temperature °F | +20 | -10 | -20 | -30 |
| Saturated Suction Temperature °C | -7 | -23 | -29 | -34 |
| Multiply Capacity By | 1.15 | 1.04 | 1.00 | 0.90 |

Model LET/LLE Electric Defrost | 50 Hz †

| | Model | Capacity | | Fan Data | | |
|-----------------|--------|----------------------|---------------------|----------|-------|-------|
| | | 10°F TD -20°F SST | 6°C TD -29°C SST | No. | CFM | m³H |
| | | BTUH | Watts | | | |
| 6 Fins Per Inch | LET035 | 3,325 | 974 | 1 | 630 | 1,070 |
| | LET040 | 3,800 | 1,113 | 1 | 630 | 1,070 |
| | LET047 | 4,465 | 1,308 | 1 | 586 | 995 |
| | LET065 | 6,175 | 1,809 | 2 | 1,260 | 2,142 |
| | LET075 | 7,125 | 2,087 | 2 | 1,170 | 1,989 |
| | LET090 | 8,550 | 2,504 | 2 | 1,170 | 1,989 |
| | LET120 | 11,400 | 3,339 | 3 | 1,891 | 3,213 |
| | LET140 | 13,300 | 3,896 | 3 | 1,756 | 2,984 |
| | LET160 | 15,200 | 4,452 | 4 | 2,341 | 3,978 |
| | LET180 | 17,100 | 5,009 | 4 | 2,341 | 3,978 |
| | LET200 | 19,000 | 5,565 | 5 | 2,927 | 4,973 |
| | LET240 | 22,800 | 6,678 | 6 | 3,512 | 5,967 |
| | LET280 | 26,600 | 7,791 | 6 | 3,512 | 5,967 |
| 4 Fins Per Inch | LLE041 | 3,895 | 1,141 | 1 | 621 | 1,056 |
| | LLE068 | 6,460 | 1,892 | 2 | 1,243 | 2,111 |
| | LLE080 | 7,600 | 2,226 | 2 | 1,243 | 2,111 |
| | LLE102 | 9,690 | 2,838 | 3 | 1,954 | 3,320 |
| | LLE136 | 12,920 | 3,784 | 4 | 2,485 | 4,223 |
| | LLE170 | 16,150 | 4,731 | 5 | 3,107 | 5,279 |
| | LLE204 | 19,380 | 5,677 | 6 | 3,728 | 6,334 |
| | LLE235 | 22,325 | 6,539 | 6 | 3,728 | 6,334 |

† For EC motors, use 60 Hz capacity and airflow values (Units with EC motors operating at 50 Hz will not see a reduction in performance due to the electronic control of the motor)

SPECIFICATIONS: ELECTRIC DEFROST

Model LET/LLE Electric Defrost | 60 Hz

| Model | HP | PSC, PSC-TE Motor | | | | EC Motor | | Defrost Heaters | | | | |
|-----------------|--------|-------------------|-------|----------|-------|--------------|-------|-----------------|------------|----------|----------|------|
| | | 208-230/1/60 | | 460/1/60 | | 208-230/1/60 | | Watts | 230/1/60 | 230/3/60 | 460/1/60 | |
| | | Amps | Watts | Amps | Watts | Amps | Watts | | Total Amps | | | |
| 6 Fins Per Inch | LET035 | 1/15 | 0.5 | 91 | 0.4 | 117 | 0.5 | 59 | 900 | 3.9 | 2.3 | 2.0 |
| | LET040 | 1/15 | 0.5 | 91 | 0.4 | 117 | 0.5 | 59 | 900 | 3.9 | 2.3 | 2.0 |
| | LET047 | 1/15 | 0.5 | 91 | 0.4 | 117 | 0.5 | 59 | 900 | 3.9 | 2.3 | 2.0 |
| | LET065 | 1/15 | 1.0 | 182 | 0.8 | 234 | 1.0 | 118 | 1,800 | 7.8 | 4.5 | 3.9 |
| | LET075 | 1/15 | 1.0 | 182 | 0.8 | 234 | 1.0 | 118 | 1,800 | 7.8 | 4.5 | 3.9 |
| | LET090 | 1/15 | 1.0 | 182 | 0.8 | 234 | 1.0 | 118 | 1,800 | 7.8 | 4.5 | 3.9 |
| | LET120 | 1/15 | 1.5 | 273 | 1.2 | 351 | 1.5 | 177 | 2,700 | 11.7 | 6.8 | 5.9 |
| | LET140 | 1/15 | 1.5 | 273 | 1.2 | 351 | 1.5 | 177 | 2,700 | 11.7 | 6.8 | 5.9 |
| | LET160 | 1/15 | 2.0 | 364 | 1.6 | 468 | 2.0 | 236 | 3,600 | 15.7 | 9.0 | 7.8 |
| | LET180 | 1/15 | 2.0 | 364 | 1.6 | 468 | 2.0 | 236 | 3,600 | 15.7 | 9.0 | 7.8 |
| | LET200 | 1/15 | 2.5 | 455 | 2.0 | 585 | 2.5 | 295 | 4,500 | 19.6 | 11.3 | 9.8 |
| | LET240 | 1/15 | 3.0 | 546 | 2.4 | 702 | 3.0 | 354 | 5,400 | 23.5 | 13.6 | 11.7 |
| | LET280 | 1/15 | 3.0 | 546 | 2.4 | 702 | 3.0 | 354 | 5,400 | 23.5 | 13.6 | 11.7 |
| 4 Fins Per Inch | LLE041 | 1/15 | 0.5 | 91 | 0.4 | 117 | 0.5 | 59 | 900 | 3.9 | 2.3 | 2.0 |
| | LLE068 | 1/15 | 1.0 | 182 | 0.8 | 234 | 1.0 | 118 | 1,800 | 7.8 | 4.5 | 3.9 |
| | LLE080 | 1/15 | 1.0 | 182 | 0.8 | 234 | 1.0 | 118 | 1,800 | 7.8 | 4.5 | 3.9 |
| | LLE102 | 1/15 | 1.5 | 273 | 1.2 | 351 | 1.5 | 177 | 2,700 | 11.7 | 6.8 | 5.9 |
| | LLE136 | 1/15 | 2.0 | 364 | 1.6 | 468 | 2.0 | 236 | 3,600 | 15.7 | 9.0 | 7.8 |
| | LLE170 | 1/15 | 2.5 | 455 | 2.0 | 585 | 2.5 | 295 | 4,500 | 19.6 | 11.3 | 9.8 |
| | LLE204 | 1/15 | 3.0 | 546 | 2.4 | 702 | 3.0 | 354 | 5,400 | 23.5 | 13.6 | 11.7 |
| | LLE235 | 1/15 | 3.0 | 546 | 2.4 | 702 | 3.0 | 354 | 5,400 | 23.5 | 13.6 | 11.7 |

Model LET/LLE Electric Defrost | 50 Hz

| Model | HP | PSC Motor | | | | EC Motor | | Defrost Heaters | | | | |
|-----------------|--------|-----------|-------|----------|-------|----------|-------|-----------------|------------|----------|----------|-----|
| | | 220/1/50 | | 380/1/50 | | 220/1/50 | | Watts | 220/1/50 | 220/3/50 | 380/1/50 | |
| | | Amps | Watts | Amps | Watts | Amps | Watts | | Total Amps | | | |
| 6 Fins Per Inch | LET035 | 1/15 | 0.5 | 65 | 0.4 | 82 | 0.5 | 59 | 823 | 3.7 | 2.2 | 1.6 |
| | LET040 | 1/15 | 0.5 | 65 | 0.4 | 82 | 0.5 | 59 | 823 | 3.7 | 2.2 | 1.6 |
| | LET047 | 1/15 | 0.5 | 65 | 0.4 | 82 | 0.5 | 59 | 823 | 3.7 | 2.2 | 1.6 |
| | LET065 | 1/15 | 1.0 | 130 | 0.8 | 164 | 1.0 | 118 | 1,647 | 7.5 | 4.3 | 3.2 |
| | LET075 | 1/15 | 1.0 | 130 | 0.8 | 164 | 1.0 | 118 | 1,647 | 7.5 | 4.3 | 3.2 |
| | LET090 | 1/15 | 1.0 | 130 | 0.8 | 164 | 1.0 | 118 | 1,647 | 7.5 | 4.3 | 3.2 |
| | LET120 | 1/15 | 1.5 | 195 | 1.2 | 246 | 1.5 | 177 | 2,470 | 11.2 | 6.5 | 4.9 |
| | LET140 | 1/15 | 1.5 | 195 | 1.2 | 246 | 1.5 | 177 | 2,470 | 11.2 | 6.5 | 4.9 |
| | LET160 | 1/15 | 2.0 | 260 | 1.6 | 328 | 2.0 | 236 | 3,294 | 15.0 | 8.6 | 6.5 |
| | LET180 | 1/15 | 2.0 | 260 | 1.6 | 328 | 2.0 | 236 | 3,294 | 15.0 | 8.6 | 6.5 |
| | LET200 | 1/15 | 2.5 | 325 | 2.0 | 410 | 2.5 | 295 | 4,117 | 18.7 | 10.8 | 8.1 |
| | LET240 | 1/15 | 3.0 | 390 | 2.4 | 492 | 3.0 | 354 | 4,941 | 22.5 | 13.0 | 9.7 |
| | LET280 | 1/15 | 3.0 | 390 | 2.4 | 492 | 3.0 | 354 | 4,941 | 22.5 | 13.0 | 9.7 |
| 4 Fins Per Inch | LLE041 | 1/15 | 0.5 | 65 | 0.4 | 82 | 0.5 | 59 | 823 | 3.7 | 2.2 | 1.6 |
| | LLE068 | 1/15 | 1.0 | 130 | 0.8 | 164 | 1.0 | 118 | 1,647 | 7.5 | 4.3 | 3.2 |
| | LLE080 | 1/15 | 1.0 | 130 | 0.8 | 164 | 1.0 | 118 | 1,647 | 7.5 | 4.3 | 3.2 |
| | LLE102 | 1/15 | 1.5 | 195 | 1.2 | 246 | 1.5 | 177 | 2,470 | 11.2 | 6.5 | 4.9 |
| | LLE136 | 1/15 | 2.0 | 260 | 1.6 | 328 | 2.0 | 236 | 3,294 | 15.0 | 8.6 | 6.5 |
| | LLE170 | 1/15 | 2.5 | 325 | 2.0 | 410 | 2.5 | 295 | 4,117 | 18.7 | 10.8 | 8.1 |
| | LLE204 | 1/15 | 3.0 | 390 | 2.4 | 492 | 3.0 | 354 | 4,941 | 22.5 | 13.0 | 9.7 |
| | LLE235 | 1/15 | 3.0 | 390 | 2.4 | 492 | 3.0 | 354 | 4,941 | 22.5 | 13.0 | 9.7 |

PERFORMANCE DATA : HOT GAS DEFROST

Model HGT Hot Gas Defrost | 60 Hz

| | Model | Capacity | | Fan Data | | |
|-----------------|--------|----------------------|---------------------|----------|-------|-------|
| | | 10°F TD -20°F SST | 6°C TD -29°C SST | No. | CFM | m³H |
| | | BTUH | Watts | | | |
| 6 Fins Per Inch | HGT035 | 3,500 | 1,025 | 1 | 700 | 1,189 |
| | HGT040 | 4,000 | 1,170 | 1 | 700 | 1,189 |
| | HGT047 | 4,700 | 1,380 | 1 | 650 | 1,104 |
| | HGT065 | 6,500 | 1,900 | 2 | 1,400 | 2,379 |
| | HGT075 | 7,500 | 2,200 | 2 | 1,300 | 2,209 |
| | HGT090 | 9,000 | 2,640 | 2 | 1,300 | 2,209 |
| | HGT120 | 12,000 | 3,520 | 3 | 2,100 | 3,568 |
| | HGT140 | 14,000 | 4,100 | 3 | 1,950 | 3,313 |
| | HGT160 | 16,000 | 4,690 | 4 | 2,600 | 4,418 |
| | HGT180 | 18,000 | 5,280 | 4 | 2,600 | 4,418 |
| | HGT200 | 20,000 | 5,860 | 5 | 3,250 | 5,522 |
| | HGT240 | 24,000 | 7,030 | 6 | 3,900 | 6,627 |
| | HGT280 | 28,000 | 8,200 | 6 | 3,900 | 6,627 |
| 4 Fins Per Inch | HGT041 | 4,100 | 1,200 | 1 | 690 | 1,172 |
| | HGT068 | 6,800 | 2,000 | 2 | 1,380 | 2,345 |
| | HGT080 | 8,000 | 2,340 | 2 | 1,380 | 2,345 |
| | HGT102 | 10,200 | 2,990 | 3 | 2,170 | 3,687 |
| | HGT136 | 13,600 | 3,990 | 4 | 2,760 | 4,690 |
| | HGT170 | 17,000 | 4,980 | 5 | 3,450 | 5,862 |
| | HGT204 | 20,400 | 5,980 | 6 | 4,140 | 7,035 |
| | HGT235 | 23,500 | 6,880 | 6 | 4,140 | 7,035 |

Capacity Correction Factors For Electric and Hot Gas Defrost Units

| | | | | |
|----------------------------------|------|------|------|------|
| Saturated Suction Temperature °F | +20 | -10 | -20 | -30 |
| Saturated Suction Temperature °C | -7 | -23 | -29 | -34 |
| Multiply Capacity By | 1.15 | 1.04 | 1.00 | 0.90 |

NOTE: When using the hot gas units with a hot gas loop drain pan on 0°F applications and below, an insulated drain pan is required.

Model HGT Hot Gas Defrost | 50 Hz †

| | Model | Capacity | | Fan Data | | |
|-----------------|--------|----------------------|---------------------|----------|-------|-------|
| | | 10°F TD -20°F SST | 6°C TD -29°C SST | No. | CFM | m³H |
| | | BTUH | Watts | | | |
| 6 Fins Per Inch | HGT035 | 3,325 | 974 | 1 | 630 | 1,070 |
| | HGT040 | 3,800 | 1,113 | 1 | 630 | 1,070 |
| | HGT047 | 4,465 | 1,308 | 1 | 586 | 995 |
| | HGT065 | 6,175 | 1,809 | 2 | 1,260 | 2,142 |
| | HGT075 | 7,125 | 2,087 | 2 | 1,170 | 1,989 |
| | HGT090 | 8,550 | 2,504 | 2 | 1,170 | 1,989 |
| | HGT120 | 11,400 | 3,339 | 3 | 1,891 | 3,213 |
| | HGT140 | 13,300 | 3,896 | 3 | 1,756 | 2,984 |
| | HGT160 | 15,200 | 4,452 | 4 | 2,341 | 3,978 |
| | HGT180 | 17,100 | 5,009 | 4 | 2,341 | 3,978 |
| | HGT200 | 19,000 | 5,565 | 5 | 2,927 | 4,973 |
| | HGT240 | 22,800 | 6,678 | 6 | 3,512 | 5,967 |
| | HGT280 | 26,600 | 7,791 | 6 | 3,512 | 5,967 |
| 4 Fins Per Inch | HGT041 | 3,895 | 1,141 | 1 | 621 | 1,056 |
| | HGT068 | 6,460 | 1,892 | 2 | 1,243 | 2,111 |
| | HGT080 | 7,600 | 2,226 | 2 | 1,243 | 2,111 |
| | HGT102 | 9,690 | 2,838 | 3 | 1,954 | 3,320 |
| | HGT136 | 12,920 | 3,784 | 4 | 2,485 | 4,223 |
| | HGT170 | 16,150 | 4,731 | 5 | 3,107 | 5,279 |
| | HGT204 | 19,380 | 5,677 | 6 | 3,728 | 6,334 |
| | HGT235 | 22,325 | 6,539 | 6 | 3,728 | 6,334 |

† For EC motors, use 60 Hz capacity and airflow values (Units with EC motors operating at 50 Hz will not see a reduction in performance due to the electronic control of the motor)

SPECIFICATIONS: HOT GAS DEFROST

Model HGT Hot Gas Defrost | 60 Hz

| Model | HP | PSC, PSC-TE Motor | | | | | | EC Motor | | | | Drain Pan Heaters* | | | | |
|-----------------|--------|-------------------|-------|--------------|-------|----------|-------|----------|-------|--------------|-------|--------------------|------------|----------|----------|-----|
| | | 115/1/60 | | 208-230/1/60 | | 460/1/60 | | 115/1/60 | | 208-230/1/60 | | Watts | 115/1/60 | 230/1/60 | 460/1/60 | |
| | | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts | | Total Amps | | | |
| 6 Fins Per Inch | HGT035 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 1.1 | 57 | 0.6 | 59 | 300 | 2.6 | 1.3 | 0.7 |
| | HGT040 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 1.1 | 57 | 0.6 | 59 | 300 | 2.6 | 1.3 | 0.7 |
| | HGT047 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 1.1 | 57 | 0.6 | 59 | 300 | 2.6 | 1.3 | 0.7 |
| | HGT065 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 2.0 | 114 | 1.1 | 118 | 600 | 5.2 | 2.6 | 1.3 |
| | HGT075 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 2.0 | 114 | 1.1 | 118 | 600 | 5.2 | 2.6 | 1.3 |
| | HGT090 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 2.0 | 114 | 1.1 | 118 | 600 | 5.2 | 2.6 | 1.3 |
| | HGT120 | 1/15 | 3.0 | 246 | 1.5 | 273 | 1.2 | 351 | 2.9 | 171 | 1.6 | 177 | 900 | 7.8 | 3.9 | 2.0 |
| | HGT140 | 1/15 | 3.0 | 246 | 1.5 | 273 | 1.2 | 351 | 2.9 | 171 | 1.6 | 177 | 900 | 7.8 | 3.9 | 2.0 |
| | HGT160 | 1/15 | 4.0 | 328 | 2.0 | 364 | 1.6 | 468 | 3.8 | 228 | 2.1 | 236 | 1,200 | 10.4 | 5.2 | 2.6 |
| | HGT180 | 1/15 | 4.0 | 328 | 2.0 | 364 | 1.6 | 468 | 3.8 | 228 | 2.1 | 236 | 1,200 | 10.4 | 5.2 | 2.6 |
| | HGT200 | 1/15 | 5.0 | 410 | 2.5 | 455 | 2.0 | 585 | 4.7 | 285 | 2.6 | 295 | 1,500 | 13.0 | 6.5 | 3.3 |
| | HGT240 | 1/15 | 6.0 | 492 | 3.0 | 546 | 2.4 | 702 | 5.6 | 342 | 3.1 | 354 | 1,800 | 15.7 | 7.8 | 3.9 |
| HGT280 | 1/15 | 6.0 | 492 | 3.0 | 546 | 2.4 | 702 | 5.6 | 342 | 3.1 | 354 | 1,800 | 15.7 | 7.8 | 3.9 | |
| 4 Fins Per Inch | HGT041 | 1/15 | 1.0 | 82 | 0.5 | 91 | 0.4 | 117 | 1.1 | 57 | 0.6 | 59 | 300 | 2.6 | 1.3 | 0.7 |
| | HGT068 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 2.0 | 114 | 1.1 | 118 | 600 | 5.2 | 2.6 | 1.3 |
| | HGT080 | 1/15 | 2.0 | 164 | 1.0 | 182 | 0.8 | 234 | 2.0 | 114 | 1.1 | 118 | 600 | 5.2 | 2.6 | 1.3 |
| | HGT102 | 1/15 | 3.0 | 246 | 1.5 | 273 | 1.2 | 351 | 2.9 | 171 | 1.6 | 177 | 900 | 7.8 | 3.9 | 2.0 |
| | HGT136 | 1/15 | 4.0 | 328 | 2.0 | 364 | 1.6 | 468 | 3.8 | 228 | 2.1 | 236 | 1,200 | 10.4 | 5.2 | 2.6 |
| | HGT170 | 1/15 | 5.0 | 410 | 2.5 | 455 | 2.0 | 585 | 4.7 | 285 | 2.6 | 295 | 1,500 | 13.0 | 6.5 | 3.3 |
| | HGT204 | 1/15 | 6.0 | 492 | 3.0 | 546 | 2.4 | 702 | 5.6 | 342 | 3.1 | 354 | 1,800 | 15.7 | 7.8 | 3.9 |
| | HGT235 | 1/15 | 6.0 | 492 | 3.0 | 546 | 2.4 | 702 | 5.6 | 342 | 3.1 | 354 | 1,800 | 15.7 | 7.8 | 3.9 |

Model HGT Hot Gas Defrost | 50 Hz

| Model | HP | PSC Motor | | | | | | EC Motor | | | | Drain Pan Heaters* | | | | |
|-----------------|--------|-----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|--------------------|------------|----------|----------|-----|
| | | 110/1/50 | | 220/1/50 | | 380/1/50 | | 110/1/50 | | 220/1/50 | | Watts | 110/1/50 | 220/3/50 | 380/1/50 | |
| | | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts | Amps | Watts | | Total Amps | | | |
| 6 Fins Per Inch | HGT035 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 1.1 | 57 | 0.6 | 59 | 275 | 2.5 | 1.3 | 0.6 |
| | HGT040 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 1.1 | 57 | 0.6 | 59 | 275 | 2.5 | 1.3 | 0.6 |
| | HGT047 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 1.1 | 57 | 0.6 | 59 | 275 | 2.5 | 1.3 | 0.6 |
| | HGT065 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 2.0 | 114 | 1.1 | 118 | 549 | 5.0 | 2.5 | 1.1 |
| | HGT075 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 2.0 | 114 | 1.1 | 118 | 549 | 5.0 | 2.5 | 1.1 |
| | HGT090 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 2.0 | 114 | 1.1 | 118 | 549 | 5.0 | 2.5 | 1.1 |
| | HGT120 | 1/15 | 3.0 | 204 | 1.5 | 195 | 1.2 | 246 | 2.9 | 171 | 1.6 | 177 | 823 | 7.5 | 3.7 | 1.6 |
| | HGT140 | 1/15 | 3.0 | 204 | 1.5 | 195 | 1.2 | 246 | 2.9 | 171 | 1.6 | 177 | 823 | 7.5 | 3.7 | 1.6 |
| | HGT160 | 1/15 | 4.0 | 272 | 2.0 | 260 | 1.6 | 328 | 3.8 | 228 | 2.1 | 236 | 1,098 | 10.0 | 5.0 | 2.2 |
| | HGT180 | 1/15 | 4.0 | 272 | 2.0 | 260 | 1.6 | 328 | 3.8 | 228 | 2.1 | 236 | 1,098 | 10.0 | 5.0 | 2.2 |
| | HGT200 | 1/15 | 5.0 | 340 | 2.5 | 325 | 2.0 | 410 | 4.7 | 285 | 2.6 | 295 | 1,372 | 12.5 | 6.2 | 2.7 |
| | HGT240 | 1/15 | 6.0 | 408 | 3.0 | 390 | 2.4 | 492 | 5.6 | 342 | 3.1 | 354 | 1,649 | 15.0 | 7.5 | 3.2 |
| HGT280 | 1/15 | 6.0 | 408 | 3.0 | 390 | 2.4 | 492 | 5.6 | 342 | 3.1 | 354 | 1,649 | 15.0 | 7.5 | 3.2 | |
| 4 Fins Per Inch | HGT041 | 1/15 | 1.0 | 68 | 0.5 | 65 | 0.4 | 82 | 1.1 | 57 | 0.6 | 59 | 275 | 2.5 | 1.3 | 0.6 |
| | HGT068 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 2.0 | 114 | 1.1 | 118 | 549 | 5.0 | 2.5 | 1.1 |
| | HGT080 | 1/15 | 2.0 | 136 | 1.0 | 130 | 0.8 | 164 | 2.0 | 114 | 1.1 | 118 | 549 | 5.0 | 2.5 | 1.1 |
| | HGT102 | 1/15 | 3.0 | 204 | 1.5 | 195 | 1.2 | 246 | 2.9 | 171 | 1.6 | 177 | 823 | 7.5 | 3.7 | 1.6 |
| | HGT136 | 1/15 | 4.0 | 272 | 2.0 | 260 | 1.6 | 328 | 3.8 | 228 | 2.1 | 236 | 1,098 | 10.0 | 5.0 | 2.2 |
| | HGT170 | 1/15 | 5.0 | 340 | 2.5 | 325 | 2.0 | 410 | 4.7 | 285 | 2.6 | 295 | 1,372 | 12.5 | 6.2 | 2.7 |
| | HGT204 | 1/15 | 6.0 | 408 | 3.0 | 390 | 2.4 | 492 | 5.6 | 342 | 3.1 | 354 | 1,649 | 15.0 | 7.5 | 3.2 |
| | HGT235 | 1/15 | 6.0 | 408 | 3.0 | 390 | 2.4 | 492 | 5.6 | 342 | 3.1 | 354 | 1,649 | 15.0 | 7.5 | 3.2 |

* Optional with electric drain pan

PHYSICAL DATA

Model ADT Air Defrost

| Model | No. of Fans | Connections (in.) | | | | Approx. Net Wt. | |
|--------|-------------|-------------------|------------|-----------------------|-----------|-----------------|----|
| | | Coil Inlet OD | Suction OD | External Equalizer OD | Drain MPT | lbs. | kg |
| ADT040 | 1 | 1/2 | 5/8 | 1/4 | 3/4 | 28 | 13 |
| ADT052 | 1 | 1/2 | 5/8 | 1/4 | 3/4 | 31 | 15 |
| ADT065 | 1 | 1/2 | 7/8 | 1/4 | 3/4 | 34 | 16 |
| ADT070 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 45 | 21 |
| ADT090 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 48 | 22 |
| ADT104 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 49 | 23 |
| ADT120 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 51 | 24 |
| ADT130 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 53 | 25 |
| ADT140 | 3 | 1/2 | 7/8 | 1/4 | 3/4 | 63 | 29 |
| ADT156 | 3 | 1/2 | 7/8 | 1/4 | 3/4 | 67 | 31 |
| ADT180 | 3 | 1/2 | 7/8 | 1/4 | 3/4 | 69 | 32 |
| ADT208 | 4 | 1/2 | 1-1/8 | 1/4 | 3/4 | 82 | 38 |
| ADT260 | 5 | 1/2 | 1-1/8 | 1/4 | 3/4 | 103 | 47 |
| ADT312 | 6 | 1/2 | 1-1/8 | 1/4 | 3/4 | 124 | 57 |
| ADT370 | 6 | 1/2 | 1-3/8 | 1/4 | 3/4 | 127 | 58 |

Model LET/LLE Electric Defrost

| Model | No. of Fans | Connections (in.) | | | | Approx. Net Wt. | |
|--------|-------------|-------------------|------------|-----------------------|-----------|-----------------|----|
| | | Coil Inlet OD | Suction OD | External Equalizer OD | Drain MPT | lbs. | kg |
| LET035 | 1 | 1/2 | 5/8 | 1/4 | 3/4 | 24 | 11 |
| LET040 | 1 | 1/2 | 5/8 | 1/4 | 3/4 | 26 | 12 |
| LET047 | 1 | 1/2 | 5/8 | 1/4 | 3/4 | 29 | 14 |
| LET065 | 2 | 1/2 | 5/8 | 1/4 | 3/4 | 43 | 20 |
| LET075 | 2 | 1/2 | 5/8 | 1/4 | 3/4 | 45 | 21 |
| LET090 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 48 | 22 |
| LET120 | 3 | 1/2 | 7/8 | 1/4 | 3/4 | 60 | 28 |
| LET140 | 3 | 1/2 | 7/8 | 1/4 | 3/4 | 62 | 29 |
| LET160 | 4 | 1/2 | 1-1/8 | 1/4 | 3/4 | 81 | 37 |
| LET180 | 4 | 1/2 | 1-1/8 | 1/4 | 3/4 | 84 | 39 |
| LET200 | 5 | 1/2 | 1-1/8 | 1/4 | 3/4 | 101 | 46 |
| LET240 | 6 | 1/2 | 1-1/8 | 1/4 | 3/4 | 121 | 55 |
| LET280 | 6 | 1/2 | 1-1/8 | 1/4 | 3/4 | 124 | 57 |
| LLE041 | 1 | 1/2 | 5/8 | 1/4 | 3/4 | 28 | 13 |
| LLE068 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 44 | 21 |
| LLE080 | 2 | 1/2 | 7/8 | 1/4 | 3/4 | 47 | 22 |
| LLE102 | 3 | 1/2 | 7/8 | 1/4 | 3/4 | 59 | 27 |
| LLE136 | 4 | 1/2 | 1-1/8 | 1/4 | 3/4 | 80 | 37 |
| LLE170 | 5 | 1/2 | 1-1/8 | 1/4 | 3/4 | 100 | 46 |
| LLE204 | 6 | 1/2 | 1-1/8 | 1/4 | 3/4 | 120 | 55 |
| LLE235 | 6 | 1/2 | 1-1/8 | 1/4 | 3/4 | 123 | 56 |

Model HGT Hot Gas Defrost

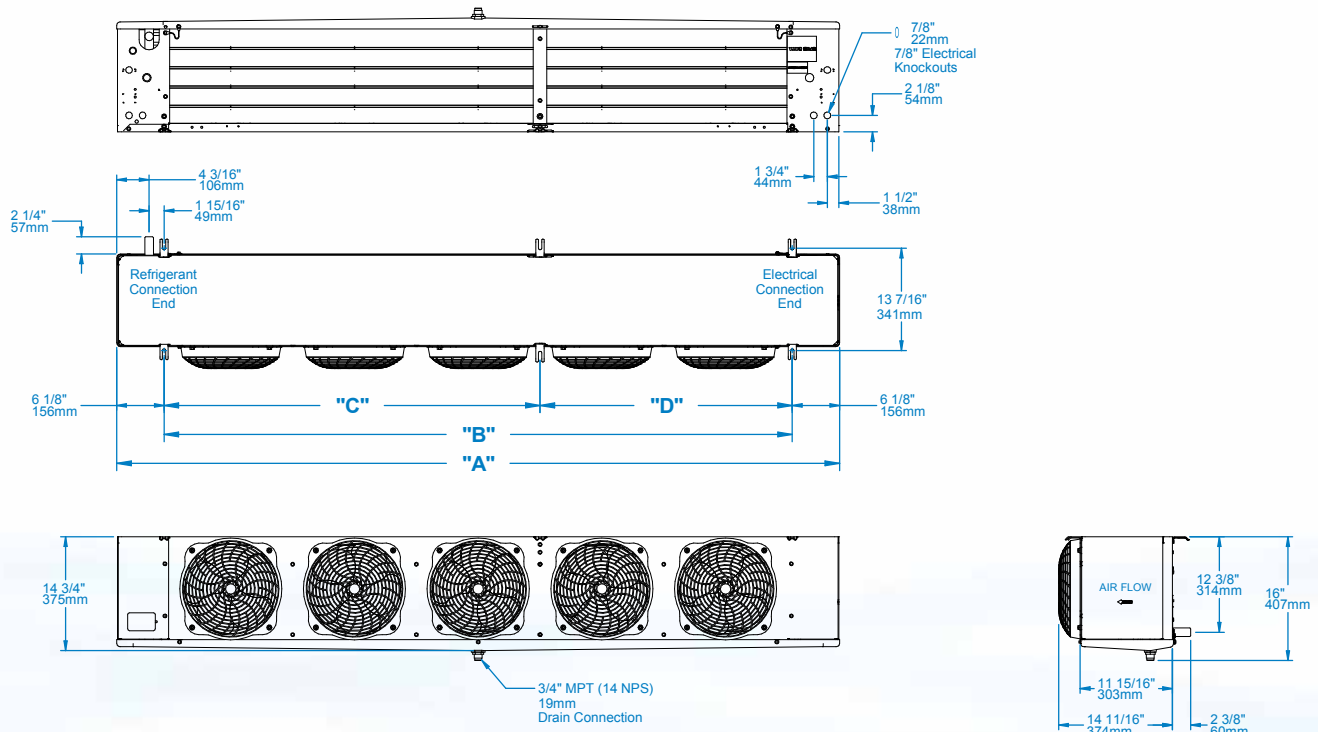
| Model | No. of Fans | Connections (in.) | | | | | | Approx. Net Wt. | | |
|-----------------|-------------|-------------------|------------|-----------------------|-----------|--------------|-----------------------|-----------------|-----|----|
| | | Coil Inlet OD | Suction OD | External Equalizer OD | Drain MPT | Side Port OD | Hot Gas Pan Conns. OD | lbs. | kg | |
| 6 Fins Per Inch | HGT035 | 1 | 5/8 | 5/8 | 1/4 | 3/4 | 3/8 | 5/8 | 26 | 12 |
| | HGT040 | 1 | 5/8 | 5/8 | 1/4 | 3/4 | 3/8 | 5/8 | 28 | 13 |
| | HGT047 | 1 | 5/8 | 5/8 | 1/4 | 3/4 | 3/8 | 5/8 | 31 | 15 |
| | HGT065 | 2 | 5/8 | 5/8 | 1/4 | 3/4 | 3/8 | 5/8 | 45 | 21 |
| | HGT075 | 2 | 5/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 47 | 22 |
| | HGT090 | 2 | 7/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 50 | 23 |
| | HGT120 | 3 | 7/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 62 | 29 |
| | HGT140 | 3 | 7/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 64 | 30 |
| | HGT160 | 4 | 7/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 83 | 38 |
| | HGT180 | 4 | 1-1/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 86 | 40 |
| | HGT200 | 5 | 1-1/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 103 | 47 |
| | HGT240 | 6 | 1-1/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 123 | 56 |
| 4 Fins Per Inch | HGT280 | 6 | 1-1/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 126 | 57 |
| | HGT041 | 1 | 5/8 | 5/8 | 1/4 | 3/4 | 3/8 | 5/8 | 30 | 14 |
| | HGT068 | 2 | 5/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 46 | 21 |
| | HGT080 | 2 | 5/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 49 | 23 |
| | HGT102 | 3 | 7/8 | 7/8 | 1/4 | 3/4 | 3/8 | 5/8 | 61 | 28 |
| | HGT136 | 4 | 7/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 82 | 38 |
| | HGT170 | 5 | 7/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 102 | 47 |
| | HGT204 | 6 | 7/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 122 | 56 |
| HGT235 | 6 | 1-1/8 | 1-1/8 | 1/4 | 3/4 | 3/8 | 5/8 | 125 | 57 | |

The standard design for the Bohn Low Profile Evaporator incorporates a hot gas loop in the drain pan. Utilizing a hot gas loop is ideal for hot gas defrost applications where high temperature gas can be maintained to defrost both the evaporator drain pan and coil.

For applications where cooler (lower) temperature hot gas is used for defrosting, Bohn offers optional electric heater elements in the drain pan to ensure quick and efficient defrost of the drain pan allowing condensate to drain quickly, saving the hot gas for efficient evaporator coil defrost.

If the optional electric heating element drain pan is preferred, please specify when ordering. There is no additional charge.

DIMENSIONAL DATA



Dimensional Data For All Models

| Air Defrost Model | Electric and Hot Gas Defrost Model | | No. of Fans | Dimensions | | | | | | | |
|-------------------|------------------------------------|------|-------------|------------|---------|-------|-------|-------|---------|-------|---------|
| | 6FPI | 4FPI | | A | | B | | C | | D | |
| | | | | in | mm | in | mm | in | mm | in | mm |
| 040 | 035 | - | 1 | 29.50 | 749.3 | 17.25 | 438.1 | - | - | - | - |
| 052 | 040 | - | 1 | 29.50 | 749.3 | 17.25 | 438.1 | - | - | - | - |
| 065 | 047 | 041 | 1 | 29.50 | 749.3 | 17.25 | 438.1 | - | - | - | - |
| 070 | - | - | 2 | 45.50 | 1,155.7 | 33.25 | 845 | - | - | - | - |
| 090 | 065 | - | 2 | 45.50 | 1,155.7 | 33.25 | 845 | - | - | - | - |
| 104 | - | - | 2 | 45.50 | 1,155.7 | 33.25 | 845 | - | - | - | - |
| 120 | 075 | 068 | 2 | 45.50 | 1,155.7 | 33.25 | 845 | - | - | - | - |
| 130 | 090 | 080 | 2 | 45.50 | 1,155.7 | 33.25 | 845 | - | - | - | - |
| 140 | 120 | 102 | 3 | 61.50 | 1,562.1 | 49.25 | 1,251 | - | - | - | - |
| 156 | - | - | 3 | 61.50 | 1,562.1 | 49.25 | 1,251 | - | - | - | - |
| 180 | 140 | - | 3 | 61.50 | 1,562.1 | 49.25 | 1,251 | - | - | - | - |
| 208 | 160 | - | 4 | 77.50 | 1,968.5 | 65.25 | 1,657 | - | - | - | - |
| - | 180 | 136 | 4 | 77.50 | 1,968.5 | 65.25 | 1,657 | - | - | - | - |
| 260 | 200 | 170 | 5 | 93.50 | 2,374.9 | 81.25 | 2,064 | 48.63 | 1,235.1 | 32.63 | 828.7 |
| 312 | 240 | 204 | 6 | 109.50 | 2,781.3 | 97.25 | 2,470 | 48.63 | 1,235.1 | 48.63 | 1,235.1 |
| 370 | 280 | 235 | 6 | 109.50 | 2,781.3 | 97.25 | 2,470 | 48.63 | 1,235.1 | 48.63 | 1,235.1 |

NOTE: Hanger brackets will accept 3/8" / 9.5 mm hanger rods.

HOT GAS REVERSE CYCLE KITS

| Shipped-loose | | | | Factory-installed | | |
|--------------------------|----------|----------|----------|--------------------------|----------|----------|
| TXV Bypass Assembly Kits | | | | TXV Bypass Assembly Kits | | |
| HGT 6 FPI | SQE/SBF | EG | HFESC | SQE/SBF | EG | HFESC |
| 035-075 | 50169210 | 50169213 | 50169216 | 52733701 | 52733704 | 52733707 |
| 090-160 | 50169211 | 50169214 | 50169217 | 52733702 | 52733705 | 52733708 |
| 180-280 | 50169212 | 50169215 | 50169218 | 52733703 | 52733706 | 52733709 |
| HGT 4 FPI | SQE/SBF | EG | HFESC | SQE/SBF | EG | HFESC |
| 041-080 | 50169210 | 50169213 | 50169216 | 52733701 | 52733704 | 52733707 |
| 102-204 | 50169211 | 50169214 | 50169217 | 52733702 | 52733705 | 52733708 |
| 235 | 50169212 | 50169215 | 50169218 | 52733703 | 52733706 | 52733709 |

| Shipped-loose | | Factory-installed | | |
|--------------------------------|------------------------------|--------------------------------|------------------------------|----------|
| Drain Pan Loop Check Valve Kit | Suction Line Check Valve Kit | Drain Pan Loop Check Valve Kit | Suction Line Check Valve Kit | |
| HGT 6 FPI | | | | |
| 035-065 | 50169304 | 50169304 | 52733601 | 52733801 |
| 075-140 | 50169305 | 50169305 | 52733602 | 52733802 |
| 160-28 | 50169306 | 50169306 | 52733603 | 52733802 |
| HGT 4 FPI | | | | |
| 41 | 50169304 | 50169304 | 52733801 | 52733801 |
| 068-102 | 50169305 | 50169305 | 52733802 | 52733802 |
| 136-235 | 50169306 | 50169306 | 52733802 | 52733802 |

Recommendation is that both check valve kits are ordered (For hot gas models with the hot gas loop drain pan ONLY):

NOTE: The drain pan check valve kit can be ordered as an independent item. But the suction line check valve kit must be ordered with the drain pan check valve kit in order to complete the piping.

NOTE: When using the hot gas units with a hot gas loop drain pan on 0°F applications and below, an insulated drain pan is required.

The hot gas unit coolers can be used in reverse cycle hot gas defrost systems using multiple evaporators connected to one condensing unit. Generally, not more than one-third of the system defrosts at one time.

During the reverse cycle defrost, the reversing valve, located in the compressor discharge line, diverts hot gas through the suction line to the evaporator. See piping view in Figure 1. The suction line check valve directs the hot gas through the drain pan loop which prevents condensate in the pan from freezing. The hot gas exits the loop at the pan loop outlet header and enters the evaporator through the check valve assembly. As the hot gas defrosts the coil, heat is removed from the hot gas and eventually it condenses into a liquid and exits the coil at the distributor sideport. The liquid then flows through the check valve of the thermostatic expansion valve bypass assembly, around the thermostatic expansion valve, and into the system liquid line. The liquid refrigerant then feeds other evaporators on the cooling cycle, evaporates, and returns to the compressor through their suction lines.

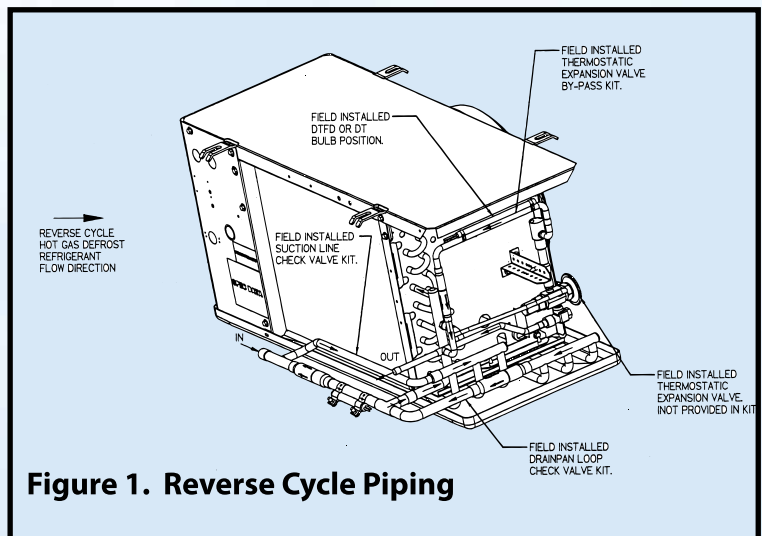


Figure 1. Reverse Cycle Piping

HOT GAS REVERSE CYCLE KITS (cont.)

In the refrigeration cycle, the thermostatic expansion valve bypass assembly check valve only allows refrigerant flow through the thermostatic expansion valve and into the evaporator coil. As the refrigerant vapor exits the coil at the suction line, the check valve of the drain pan loop check valve assembly prevents the refrigerant vapor flow through the drain pan loop.

Factory-engineered assemblies (kits) are available for both shipped-loose and factory-installed at an additional cost to complete the reverse cycle piping and components. The suction line check valve assembly includes the suction line check valve and the piping for both the suction line and the connection to the drain pan loop inlet header. In order for the suction line check valve assembly to be mounted, the drain pan loop check valve assembly must be used. The drain pan loop check valve assembly includes the check valve, suction line tee and a bent pipe. The thermostatic expansion valve bypass assembly option includes the check valve, tee and necessary piping. In order for the thermostatic expansion valve bypass assembly option to be complete, a thermostatic expansion valve must be selected by the sales engineer. The thermostatic expansion valve bypass assembly option is dependent on the body style of the thermostatic expansion valves which includes the Sporlan® SQE, SBF, EG and the Flow Controls HFESC body styles. The factory-installed thermostatic expansion valve bypass assembly option must have the thermostatic expansion valve selection included on the order for the hot gas unit cooler.

To increase the efficiency, higher performance and greater system protection, a heat exchanger may be beneficial to the system. In order to use a heat exchanger, the thermostatic expansion valve bypass assembly option must be modified. See the piping view in Figure 2. The modification includes rerouting the pipe from the thermostatic expansion valve bypass check valve to the inlet connection of the liquid line to the heat exchanger. A pipe needs to be routed from the liquid line outlet connection of the heat exchanger to the inlet connection of the thermostatic expansion valve.

The electrical control option includes an adjustable defrost termination and fan delay control (DTFD) which is standard. For an additional cost, an optional (2) control electrical system is available with one adjustable control for defrost termination (DT) and one fixed control for the fan delay (FD). For both the DTFD and DT adjustable controls, the remote bulb position is with the bulb strapped to the piping of the thermostatic expansion valve bypass assembly option between the distributor sideport and the check valve. When the thermostatic expansion valve bypass assembly is shipped-loose, the installer will need to position the remote bulb. When the thermostatic expansion valve bypass assembly is factory-installed, the remote bulb should already be properly installed.

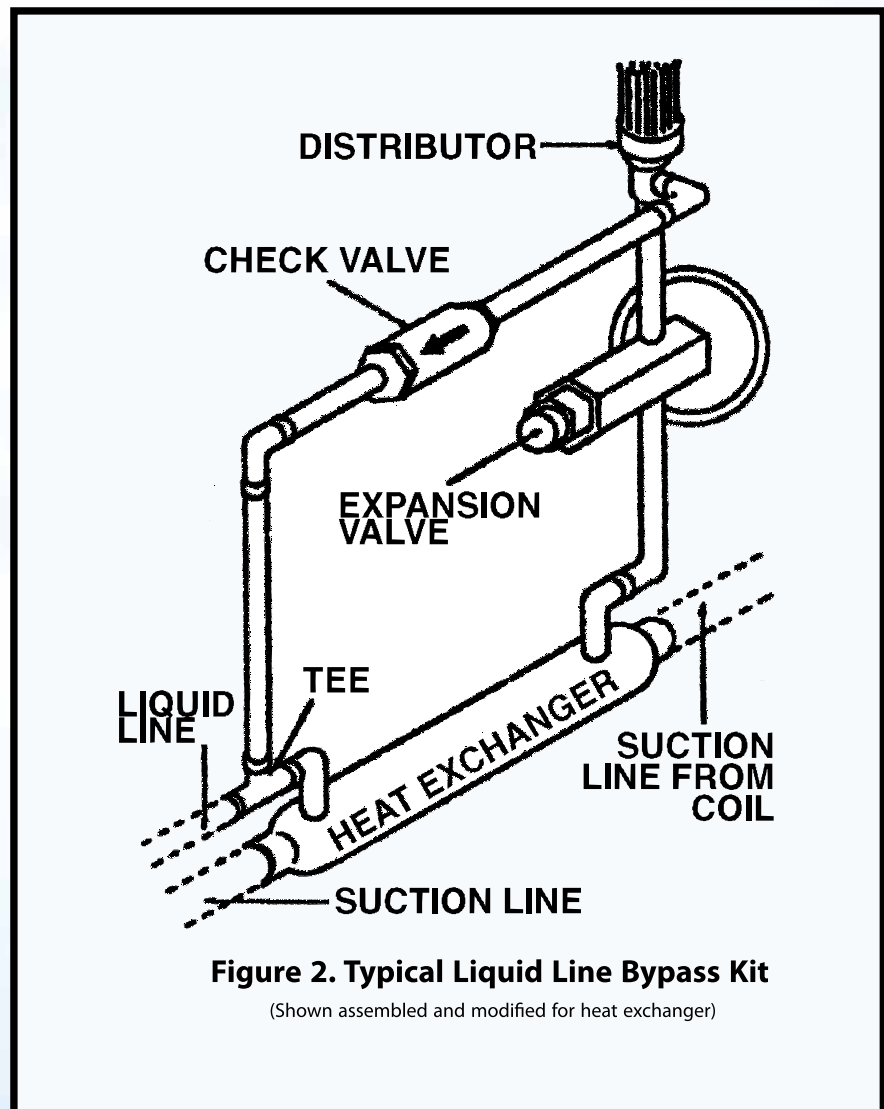


Figure 2. Typical Liquid Line Bypass Kit

(Shown assembled and modified for heat exchanger)

3-PIPE HOT GAS DEFROST

The hot gas defrost unit coolers conform to the standard 3-pipe hot gas system using a check valve assembly, an electrical control to terminate the defrost, and a hot gas solenoid valve. The check valve assembly transports the hot gas between the drain pan loop and the sideport distributor of the coil. The check valve assembly kit is available for shipped-loose or factory-installed for an additional cost.

The electrical control option includes an adjustable defrost termination and fan delay control (DTFD) which is standard. An optional (2) control electrical system is available with one adjustable control for defrost termination (DT) and one fixed control for the fan delay (FD) for an additional cost. For both the DTFD and DT adjustable controls, the remote bulb position is with the bulb strapped to the suction line to insure a complete defrost. The remote bulb is positioned by the installer. The hot gas solenoid valve must be ordered separately and will be shipped-loose. The thermostatic expansion valve could be ordered separately and shipped-loose or the thermostatic expansion valve could be factory-installed with a liquid line for an additional cost.

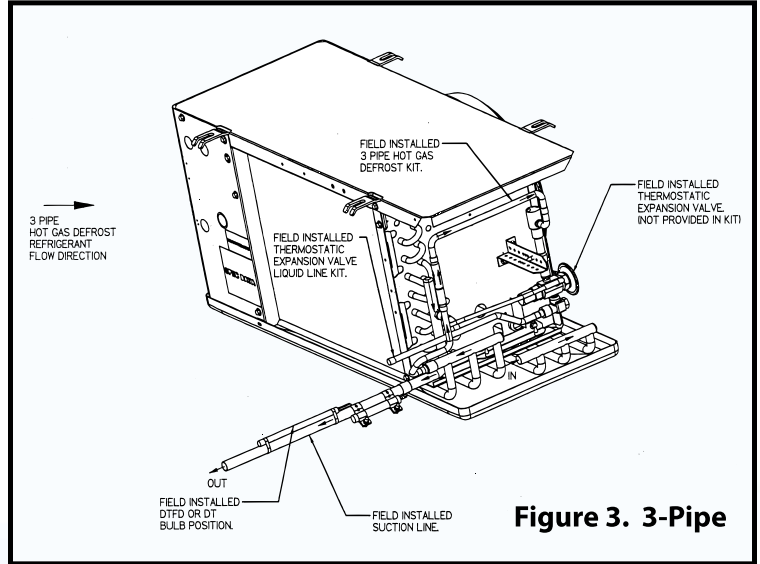


Figure 3. 3-Pipe

The liquid line is designed for the body styles of the Sporlan SQE, SBF, EG and the Flow Controls HFESC thermostatic expansion valves. The thermostatic expansion valve needs to be selected by the sales engineer. In a typical 3-pipe, multiple evaporator system, the compressor discharge defrosts the evaporator. The liquid/vapor mixture of refrigerant after defrost, however, returns to the common suction line of the system. In order to provide sufficient re-evaporation of the liquid vapor mixture and sufficient heat for defrost, no more than one-third of the system should be defrosted at one time. Some means of control in the 3-pipe hot gas system should be supplied to regulate the large amount of liquid returning to the compressor, refrigerant slugging can otherwise damage the compressor.

| | | Shipped-loose | | | Factory-installed | | |
|-----------|----------|-----------------|----------|----------|-------------------|----------|--|
| | | TXV Liquid Line | | | TXV Liquid Line | | |
| HGT 6 FPI | SQE/SBF | EG | EG | SQE/SBF | EG | HFESC | |
| 035-075 | 50169410 | 50169413 | 50169416 | 52733901 | 52733904 | 52733907 | |
| 090-160 | 50169411 | 50169414 | 50169417 | 52733902 | 52733905 | 52733908 | |
| 180-280 | 50169412 | 50169415 | 50169418 | 52733903 | 52733906 | 52733909 | |
| HGT 4 FPI | SQE/SBF | EG | EG | SQE/SBF | EG | HFESC | |
| 041-080 | 50169410 | 50169413 | 50169416 | 52733901 | 52733904 | 52733907 | |
| 102-204 | 50169411 | 50169414 | 50169417 | 52733902 | 52733905 | 52733908 | |
| 235 | 50169412 | 50169415 | 50169418 | 52733903 | 52733906 | 52733909 | |

For hot gas models with the hot gas loop drain pan only

When using the hot gas units with a hot gas loop drain pan on 0°F applications and below, an insulated drain pan is required.

| | | Shipped-loose | | Factory-installed | |
|-----------|--|--------------------------------|--|--------------------------------|--|
| | | Drain Pan Loop Check Valve Kit | | Drain Pan Loop Check Valve Kit | |
| HGT 6 FPI | | | | | |
| 035-075 | | 50169504 | | 52739601 | |
| 090-160 | | 50169505 | | 52739602 | |
| 180-280 | | 50169506 | | 52739603 | |
| HGT 4 FPI | | | | | |
| 041-080 | | 50169504 | | 52739601 | |
| 102-204 | | 50169505 | | 52739602 | |
| 235 | | 50169506 | | 52739603 | |

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| No. Fans | Air Defrost 6 FPI | Electric & Hot Gas Defrost | |
|----------|----------------------|----------------------------|---------|
| | | 6 FPI | 4 FPI |
| 1 | 040-065 | 035-047 | 041 |
| 2 | 070-130 | 065-090 | 068-080 |
| 3 | 140-180 | 120-140 | 102 |
| 4 | 208 | 160-180 | 136 |
| 5 | 260 | 200 | 170 |
| 6 | 312-370 | 240-280 | 204-235 |

Motor/Fan Blade/Fan Guards

| Part # | Description | No. Fans |
|----------|--|----------|
| 25309501 | Motor 115/1/60/50 Totally Enclosed PSC/PSC | 1 - 6 |
| 25309601 | Motor 208-230/1/60/50 Totally Enclosed PSC | 1 - 6 |
| 25309701 | Motor 460/1/60/50 Totally Enclosed PSC | 1 - 6 |
| 25309801 | Motor 208-230/1/60/50 PSC | 1 - 6 |
| 25308701 | Motor 460/1/60/50 PSC | 1 - 6 |
| 25317701 | Motor 208-230/1/60 EC | 1 - 6 |
| 25317801 | Motor 115/1/60 EC | 1 - 6 |
| 5140C | Fan Blade | 1 - 6 |
| 37000701 | Fan Guard - Molded | 1 - 6 |
| 37000601 | Fan Guard - Wire | 1 - 6 |
| 23104901 | Motor Mount used with 115 & 230V motors | 1 - 6 |
| 23103301 | Motor Mount used with 460V motors | 1 - 6 |

Cabinet Components

| Part # | Description | No. Fans |
|----------|---------------------------------|----------|
| 40480101 | Drain Pan Air & Hot Gas Defrost | 1 |
| 40480201 | Drain Pan Air & Hot Gas Defrost | 2 |
| 40480301 | Drain Pan Air & Hot Gas Defrost | 3 |
| 40480401 | Drain Pan Air & Hot Gas Defrost | 4 |
| 40480501 | Drain Pan Air & Hot Gas Defrost | 5 |
| 40480601 | Drain Pan Air & Hot Gas Defrost | 6 |
| 40480103 | Drain Pan Electric Defrost | 1 |
| 40480205 | Drain Pan Electric Defrost | 2 |
| 40480305 | Drain Pan Electric Defrost | 3 |
| 40480403 | Drain Pan Electric Defrost | 4 |
| 40480503 | Drain Pan Electric Defrost | 5 |
| 40480603 | Drain Pan Electric Defrost | 6 |
| 40880801 | Access Panel - Elect. | 1 - 6 |
| 40880701 | Access Panel - Refrig. | 1 - 6 |
| 40880901 | Back Panel - Refrig. | 1 - 6 |
| 40881001 | Back Panel - Elect. | 1 - 6 |
| 40881201 | End Panel - Hot Gas Refrig. | 1 - 6 |

Hot Gas Defrost - Electric Drain Pan Option Drain Pan Heater (1 per unit)

| Part # | Description | Voltage | No. Fans |
|----------|-------------|--------------|----------|
| 24752101 | 300 W | 115/1/60 | 1 |
| 24752102 | 600 W | 115/1/60 | 2 |
| 24752103 | 900 W | 115/1/60 | 3 |
| 24752104 | 1200 W | 115/1/60 | 4 |
| 24752105 | 1500 W | 115/1/60 | 5 |
| 24752106 | 1800 W | 115/1/60 | 6 |
| 24752201 | 300 W | 208-230/1/60 | 1 |
| 24752202 | 600 W | 208-230/1/60 | 2 |
| 24752203 | 900 W | 208-230/1/60 | 3 |
| 24752204 | 1200 W | 208-230/1/60 | 4 |
| 24752205 | 1500 W | 208-230/1/60 | 5 |
| 24752206 | 1800 W | 208-230/1/60 | 6 |
| 24752301 | 300 W | 460/1/60 | 1 |
| 24752302 | 600 W | 460/1/60 | 2 |
| 24752303 | 900 W | 460/1/60 | 3 |
| 24752304 | 1200 W | 460/1/60 | 4 |
| 24752305 | 1500 W | 460/1/60 | 5 |
| 24752306 | 1800 W | 460/1/60 | 6 |

Electric Defrost

| Part # | Description | Voltage | No. Fans |
|---------------------------|-------------|--------------|----------|
| Coil Heater | | | |
| 24752001 | 300 W | 208-230/1/60 | 1 |
| 24752002 | 600 W | 208-230/1/60 | 2 |
| 24752003 | 900 W | 208-230/1/60 | 3 |
| 24752004 | 1200 W | 208-230/1/60 | 4 |
| 24752005 | 1500 W | 208-230/1/60 | 5 |
| 24752006 | 1800 W | 208-230/1/60 | 6 |
| Bottom Coil Heater | | | |
| 24752401 | 150 W | 208-230/1/60 | 1 |
| 24752402 | 300 W | 208-230/1/60 | 2 |
| 24752403 | 450 W | 208-230/1/60 | 3 |
| 24752404 | 600 W | 208-230/1/60 | 4 |
| 24752405 | 750 W | 208-230/1/60 | 5 |
| 24752406 | 900 W | 208-230/1/60 | 6 |
| Drain Pan Heater | | | |
| 24752501 | 150 W | 208-230/1/60 | 1 |
| 24752502 | 300 W | 208-230/1/60 | 2 |
| 24752503 | 450 W | 208-230/1/60 | 3 |
| 24752504 | 600 W | 208-230/1/60 | 4 |
| 24752505 | 750 W | 208-230/1/60 | 5 |
| 24752506 | 900 W | 208-230/1/60 | 6 |

Electrical Components

| Part # | Description | No. Fans |
|----------|---|----------|
| 22512601 | Terminal Strip | 1 - 6 |
| 5709L | Defrost Termination/Fan Delay — Klixon type | 1 - 6 |
| 4267W | Defrost Termination/Fan Delay — Adjustable type | 1 - 6 |
| 2891040 | Room Thermostat | 1 - 6 |
| 5708L | Heater Safety — Klixon type | 1 - 6 |

Drain Fittings

| Part # | Description | No. Fans |
|----------|-------------------|----------|
| 26925101 | Drain Fitting Kit | 1 - 6 |

STANDARD NOZZLE SELECTION

Model ADT Air Defrost

| Model | No. of Fans | Distributor Tube (in.) | | No. of Circuits | R-404A | R-22 |
|--------|-------------|------------------------|--------|-----------------|---------|---------|
| | | OD | Length | | | |
| ADT040 | 1 | 3/16 | 15 | 1 | - | - |
| ADT052 | 1 | 3/16 | 15 | 1 | - | - |
| ADT065 | 1 | 3/16 | 15 | 2 | L-1/2 | L-1/3 |
| ADT070 | 2 | 3/16 | 15 | 2 | L-1/2 | L-1/3 |
| ADT090 | 2 | 3/16 | 15 | 3 | L-3/4 | L-1/2 |
| ADT104 | 2 | 3/16 | 15 | 3 | L-3/4 | L-1/2 |
| ADT120 | 2 | 3/16 | 15 | 3 | L-1 | L-3/4 |
| ADT130 | 2 | 3/16 | 15 | 4 | L-1 | L-3/4 |
| ADT140 | 3 | 3/16 | 15 | 4 | L-1 | L-3/4 |
| ADT156 | 3 | 3/16 | 15 | 5 | L-1-1/2 | L-1 |
| ADT180 | 3 | 3/16 | 15 | 5 | L-1-1/2 | L-1 |
| ADT208 | 4 | 3/16 | 15 | 5 | L-1-1/2 | L-1 |
| ADT260 | 5 | 3/16 | 15 | 9 | L-2 | L-1-1/2 |
| ADT312 | 6 | 3/16 | 15 | 9 | L-2-1/2 | L-2 |
| ADT370 | 6 | 3/16 | 15 | 10 | L-3 | L-2 |

Model LET/LLE Electric Defrost

| Model | No. of Fans | Distributor Tube (in.) | | No. of Circuits | Low Temp. -30°F to 0°F SST -34°C to -18°C SST | | Medium Temp. 10°F to 25°F SST -12°C to -4°C SST | | |
|-----------------|-------------|------------------------|--------|-----------------|---|---------|---|---------|---------|
| | | OD | Length | | R-404A | R-22 | R-404A | R-22 | |
| | | | | | | | | | |
| 6 Fins Per Inch | LET035 | 1 | 3/16 | 15 | 2 | L-1/2 | L-1/4 | L-1/3 | L-1/4 |
| | LET040 | 1 | 3/16 | 15 | 2 | L-1/2 | L-1/4 | L-1/3 | L-1/4 |
| | LET047 | 1 | 3/16 | 15 | 2 | L-1/2 | L-1/3 | L-1/3 | L-1/3 |
| | LET065 | 2 | 3/16 | 15 | 4 | L-3/4 | L-1/2 | L-1/2 | L-1/2 |
| | LET075 | 2 | 3/16 | 15 | 4 | L-1 | L-3/4 | L-3/4 | L-1/2 |
| | LET090 | 2 | 3/16 | 15 | 5 | L-1 | L-3/4 | L-3/4 | L-1/2 |
| | LET120 | 3 | 3/16 | 15 | 5 | L-1-1/2 | L-1 | L-1 | L-3/4 |
| | LET140 | 3 | 3/16 | 15 | 6 | L-1-1/2 | L-1 | L-1-1/2 | L-1 |
| | LET160 | 4 | 3/16 | 15 | 8 | L-2 | L-1 | L-1-1/2 | L-1 |
| | LET180 | 4 | 3/16 | 15 | 10 | L-2 | L-1-1/2 | L-1-1/2 | L-1 |
| | LET200 | 5 | 3/16 | 15 | 9 | L-2-1/2 | L-1-1/2 | L-2 | L-1-1/2 |
| | LET240 | 6 | 3/16 | 15 | 9 | L-2-1/2 | L-2 | L-2 | L-1-1/2 |
| | LET280 | 6 | 3/16 | 15 | 10 | L-3 | L-2 | L-2-1/2 | L-2 |
| 4 Fins Per Inch | LLE041 | 1 | 3/16 | 15 | 2 | L-1/2 | L-1/3 | L-1/3 | L-1/4 |
| | LLE068 | 2 | 3/16 | 15 | 4 | L-3/4 | L-1/2 | L-1/2 | L-1/3 |
| | LLE080 | 2 | 3/16 | 15 | 4 | L-1 | L-3/4 | L-3/4 | L-1/2 |
| | LLE102 | 3 | 3/16 | 15 | 5 | L-1 | L-3/4 | L-3/4 | L-3/4 |
| | LLE136 | 4 | 3/16 | 15 | 8 | L-1-1/2 | L-1 | L-1 | L-3/4 |
| | LLE170 | 5 | 3/16 | 15 | 8 | L-2 | L-1-1/2 | L-1-1/2 | L-1 |
| | LLE204 | 6 | 3/16 | 15 | 8 | L-2-1/2 | L-1-1/2 | L-2 | L-1-1/2 |
| | LLE235 | 6 | 3/16 | 15 | 10 | L-2-1/2 | L-2 | L-2 | L-1-1/2 |

Model HGT Hot Gas Defrost

| Model | No. of Fans | Distributor Tube (in.) | | No. of Circuits | Low Temp. -30°F to 0°F SST -34°C to -18°C SST | | Medium Temp. 10°F to 25°F SST -12°C to -4°C SST | | |
|-----------------|-------------|------------------------|--------|-----------------|---|---------|---|---------|---------|
| | | OD | Length | | R-404A | R-22 | R-404A | R-22 | |
| | | | | | | | | | |
| 6 Fins Per Inch | HGT035 | 1 | 1/4 | 15 | 2 | J-1/2 | J-1/4 | J-1/3 | J-1/4 |
| | HGT040 | 1 | 1/4 | 15 | 2 | J-1/2 | J-1/3 | J-1/3 | J-1/4 |
| | HGT047 | 1 | 1/4 | 15 | 2 | J-3/4 | J-1/3 | J-1/2 | J-1/4 |
| | HGT065 | 2 | 1/4 | 15 | 4 | J-1 | J-1/2 | J-3/4 | J-1/3 |
| | HGT075 | 2 | 1/4 | 15 | 4 | J-1 | J-3/4 | J-3/4 | J-1/2 |
| | HGT090 | 2 | 1/4 | 15 | 5 | G-1-1/2 | G-3/4 | G-3/4 | G-1/2 |
| | HGT120 | 3 | 1/4 | 15 | 5 | G-1-1/2 | G-1 | G-1 | G-3/4 |
| | HGT140 | 3 | 1/4 | 15 | 6 | G-2 | G-1 | G-1-1/2 | G-1 |
| | HGT160 | 4 | 1/4 | 15 | 8 | G-2 | G-1-1/2 | G-1-1/2 | G-1 |
| | HGT180 | 4 | 1/4 | 15 | 10 | E-2-1/2 | E-1-1/2 | E-1-1/2 | E-1 |
| | HGT200 | 5 | 1/4 | 15 | 9 | E-2-1/2 | E-2 | E-2 | E-1-1/2 |
| | HGT240 | 6 | 1/4 | 15 | 9 | E-3 | E-2 | E-2 | E-1-1/2 |
| | HGT280 | 6 | 1/4 | 15 | 10 | E-4 | E-2-1/2 | E-2-1/2 | E-2 |
| 4 Fins Per Inch | HGT041 | 1 | 1/4 | 15 | 2 | J-1/2 | J-1/3 | J-1/3 | J-1/4 |
| | HGT068 | 2 | 1/4 | 15 | 4 | J-1 | J-1/2 | J-3/4 | J-1/2 |
| | HGT080 | 2 | 1/4 | 15 | 4 | J-1 | J-3/4 | J-3/4 | J-1/2 |
| | HGT102 | 3 | 1/4 | 15 | 5 | G-1-1/2 | G-3/4 | G-1 | G-3/4 |
| | HGT136 | 4 | 1/4 | 15 | 8 | G-2 | G-1 | G-1-1/2 | G-1 |
| | HGT170 | 5 | 1/4 | 15 | 8 | G-2 | G-1-1/2 | G-1-1/2 | G-1 |
| | HGT204 | 6 | 1/4 | 15 | 8 | G-2-1/2 | G-2 | G-2 | G-1-1/2 |
| | HGT235 | 6 | 1/4 | 15 | 10 | E-3 | E-2 | E-2 | E-1-1/2 |



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