## General Instructions

$\int$ Electric
DuraDrive Electric Damper Actuators
MF41-6043/MF41-6083 Series
Non-spring Return Rotary
24VAC 3-Position Control


Description
These DuraDrive ${ }^{\text {TM }}$ direct coupled 24 Vac non-spring return rotary electric actuators are designed for three-position (floating) control of dampers.

| Features | - Compact, lightweight design |
| :--- | :--- |
|  | - Manual override |
|  | - $5^{\circ}$ preload as shipped from factory |
|  | - Plenum cabling |
|  | - cUL and UL listed; plenum versions also CE certified |
| Application | These actuators are used in constant or variable air volume installations for <br>  <br> control of HVAC dampers requiring up to $35 \mathrm{lb}-\mathrm{in}(4 \mathrm{Nm})$ or $70 \mathrm{lb}-\mathrm{in}(8 \mathrm{Nm})$. |

## Product Numbers

Table 1.

| Torque | Cabling | Standard | With <br> Potentiometer | Dual Auxiliary <br> Switches <br> Only |
| :---: | :---: | :---: | :---: | :---: |
| 35 Ib-in $(4 \mathrm{Nm})$ | Plenum | MF41-6043 | MF41-6043-510 | MF41-6043-502 |
| $70 \mathrm{lb}-\mathrm{in}(8 \mathrm{Nm})$ |  | MF41-6083 | MF41-6083-510 | MF41-6083-502 |

## Warning/Caution Notations

| WARNING: | A | Personal injury or loss of life may occur if you do <br> not follow a procedure as specified. |
| :--- | :---: | :--- |
| CAUTION: | A | Equipment damage or loss of data may occur if you <br> do not follow a procedure as specified. |


| Specifications | Operating voltage (G-Y1 or G-Y2) | $24 \mathrm{Vac}+20 \%,-15 \%$ |
| :---: | :---: | :---: |
|  | Frequency | $50 / 60 \mathrm{~Hz}$ |
| Power supply | Power consumption | 2.3 VA |
| Equipment rating | Rating | Class 2 according to UL/cUL Class III per EN60730 |
| Auxiliary features | Feedback potentiometer (MF41-6043-510 and MF41-6083-510) | $\begin{aligned} & 0 \text { to } 1000 \Omega \\ & <10 \mathrm{~mA} \end{aligned}$ |
|  | Dual auxiliary switch contact rating |  |
|  | AC rating | 24 Vac <br> 4A resistive, 2A inductive |
|  | DC rating | $\begin{aligned} & 12 \text { to } 30 \mathrm{Vdc} \\ & \mathrm{DC} 2 \mathrm{~A} \end{aligned}$ |
|  | Switch Range |  |
|  | Switch A | $0^{\circ}$ to $90^{\circ}$ with $5^{\circ}$ intervals |
|  |  | $0^{\circ}$ to $45^{\circ}$ |
|  | Factory setting | $5^{\circ}$ |
|  | Switch B <br> Recommended range usage Factory setting | $0^{\circ}$ to $90^{\circ}$ with $5^{\circ}$ intervals $45^{\circ}$ to $90^{\circ}$ $85^{\circ}$ |
|  | Switching hysteresis | $2^{\circ}$ |
| Function | Torque |  |
|  | MF41-6043 Series | $35 \mathrm{lb}-\mathrm{in}(4 \mathrm{Nm})$ |
|  | MF41-6083 Series | 70 lb -in (8 Nm) |
|  | Runtime for $90^{\circ}$ opening or closing |  |
|  | MF41-6043 Series | 90 sec . at $60 \mathrm{~Hz}(108 \mathrm{sec}$. at 50 Hz$)$ |
|  | MF41-6083 Series | 125 sec . at $60 \mathrm{~Hz}(150 \mathrm{sec}$. at 50 Hz$)$ |
|  | Nominal angle of rotation | $90^{\circ}$ |
|  | Maximum angular rotation | $95^{\circ}$ |
| Mounting | Shaft size: Minimum shaft length 3/4-inch ( 20 mm ) |  |
|  | $\bigcirc$ | $\Delta$ |
|  |  | inch $9 / 16$ inch <br> mm 15 mm |

Figure 1. Acceptable Shaft Sizes.

| Housing | Enclosure | NEMA Type 2 IP54 according to EN60529 |
| :---: | :---: | :---: |
|  | Material | Durable plastic |
|  | Gear lubrication | Silicone-free |
| Ambient conditions | Ambient temperature |  |
|  | Operation | $-25^{\circ} \mathrm{F}$ to $130^{\circ} \mathrm{F}\left(-32^{\circ} \mathrm{C}\right.$ to $\left.55^{\circ} \mathrm{C}\right)$ |
|  | Storage and transport | $-40^{\circ} \mathrm{F}$ to $158^{\circ} \mathrm{F}\left(-40^{\circ} \mathrm{C}\right.$ to $\left.70^{\circ} \mathrm{C}\right)$ |
|  | Voltage Requirements for 6083 Series |  |
|  | at High Temperatures | Minimum voltage: $24 \mathrm{Vac}+20 \%,-10 \%$ $90^{\circ} \mathrm{F}$ to $130^{\circ} \mathrm{F}\left(32^{\circ} \mathrm{C}\right.$ to $\left.55^{\circ} \mathrm{C}\right)$ |
|  | Ambient humidity (non-condensing) | 95\% rh |
| Agency certification |  | UL 873 |
|  |  | cUL certified to Canadian Standard C22.2 No. 24-93 |
| C $\epsilon_{\text {conformity }}$ |  | 89/336/EEC |
|  | Emissions standards | EN 61000-6-3:2001 |
|  | Immunity standards | EN 61000-6-2:2001 |
|  | Requirements for electric actuators | EN 60730-2-14:2001 |



## Dual Auxiliary Switch

MF41-6043-502
MF41-6083-502

Figure 3 shows the adjustable switching values for the auxiliary switches A and B .
Actuator Scale: clockwise

Adjustment range for Switches A and B Setting interval: $5^{\circ}$ Switching hysteresis: $2^{\circ}$

Actuator Scale: counterclockwise


Figure 3. Adjustable Switching Values for the dual auxiliary Switches.


## NOTES:

- The auxiliary switch setting shafts rotate with the actuator. The scale is valid only when the actuator is in the " 0 " position on clockwise motion.
- For the counterclockwise rotation, the adjustment lever has to move from $90^{\circ}$ to $0^{\circ}$ by using the manual override and then adjust the auxiliary switches. After the auxiliary switches are adjusted, the adjustment lever has to move back to the $90^{\circ}$ position.
- Use the long arm of the $X$ to point to the position of switch $A$. Use the narrower tab on the red ring to point to the position of switch B.


## Sizing

The type of actuator required depends on several factors.

1. Obtain damper torque ratings $\left(\mathrm{ft}-\mathrm{lb} / \mathrm{ft}^{2}\right.$ or $\left.\mathrm{Nm} / \mathrm{m}^{2}\right)$ from the damper manufacturer.
2. Determine the area of the damper.
3. Calculate the total torque required to move the damper:

$$
\text { Total Torque }=\frac{\text { Torque Rating } \times \text { Damper Area }}{\mathrm{SF}^{1}}
$$

${ }^{1}$ Safety Factor: When determining the torque of an actuator required, a safety factor should be included for unaccountable variables such as slight misalignments, aging of the damper, etc. A suggested safety factor is 0.80 (or $80 \%$ of the rated torque).
4. Select the actuator type from Table 2.

Table 2.

| Total Torque | Actuator |
| :---: | :---: |
| $<35 \mathrm{lb}-\mathrm{in}(4 \mathrm{Nm})$ | MF41-6043 Series |
| $<70 \mathrm{lb}-\mathrm{in}(8 \mathrm{Nm})$ | MF41-6083 Series |

## Mounting and Installation

## Manual override

You must place the actuator on the damper shaft so that the front of the actuator is accessible. The label is the front side.

The minimum damper drive shaft length is $3 / 4$-inch ( 20 mm ).


1/2-inch Diameter Guide


3/8-inch Diameter Use the shaft insert supplied
for any $3 / 8$-inch ( 8 to 10 mm )
diameter shaft


5/8-inch Diameter

NOTE: For all damper shafts except the $1 / 2$-inch round shaft, remove the $1 / 2$-inch diameter guide before installation.

Figure 4. Damper Shaft Sizes.

- An anti-rotation bracket is included with the actuator.
- Observe the service envelope around the actuator as shown in Figure 8.
- For detailed mounting instructions, see Installation Instructions F-27211.

To move the damper blades and lock the position with no power present:

1. Slide the red manual override knob toward the back of the actuator.
2. Make adjustments to the damper position.
3. Slide the red manual override knob toward the front of the actuator.

Once power is restored, the actuator returns to automated control.


Figure 5. Manual Override.

## Mechanical range adjustment

1. Loosen the stop set screw.
2. Move the screw along the track to the desired position, and fasten it in place.


Figure 6. Moving the Mechanical Range Stop.

## Wiring

## Direction of damper rotation

All wiring must conform to NEC and local codes and regulations.
Use earth ground isolating step-down Class 2 transformers. Do not use autotransformers.

The sum of the VA ratings of all actuators and all other components powered by one transformer must not exceed the rating of the transformer. It is recommended that one transformer power no more than 10 actuators.

## CAUTION:

Do not wire different types of actuators (such as MS/MF41-6153 Series) in parallel with these models.

## WARNING:

All six outputs of the dual auxiliary switch (A and B) must only be connected to:

Class 2 voltage (UL/cUL),
Separated Extra-Low Voltage (SELV) or Protective Extra Low Voltage (PELV) (according to HD384-4-41) for installations requiring $(\epsilon$ conformance. You must use a $C \in$ certified plenum actuator.

| WARNING: |
| :--- |
| Installations requiring ( $\in$ Conformance: |
| - All wiring for CE certified actuators must only be separated extra low |
| voltage (SELV) or protective extra low voltage (PELV) per |
| HD384-4-41. |
| - Use safety-isolating transformers (Class III transformer) per |
| EN61558. They must be rated for 100\% duty cycle. |
| - Overcurrent protection for supply lines is maximum 10A. |
| To reverse the direction of rotation, wires 6 (violet) and 7 (orange) can be interchanged. |

Wiring Designations Each wire has the standard symbol printed on it.


Figure 7. Three-position Control.

24 Vac power supply

Three-position control 24 Vac


| Standard Symbol | Function | Color |
| :---: | :---: | :---: |
| 1 | Supply (SP) | Red |
| 6 | Control signal clockwise | Violet |
| 7 | Control signal counterclockwise | Orange |
| Factory-installed Options |  |  |
| S1 | Switch A Common | Black |
| S2 | Switch A NC |  |
| S3 | Switch A NO |  |
| S4 | Switch B Common |  |
| S5 | Switch B NC |  |
| S6 | Switch B NO |  |
| P1 | Feedback Potentiometer 0 to 100\% P1-P2 |  |
| P2 | Feedback Potentiometer Common |  |
| P3 | Feedback Potentiometer 100 to 0\% P3-P2 |  |

## Start-Upl Commissioning

- Check that the wires are connected correctly.
- Connect wires 1 (red) and 6 (violet) to a Digital Multimeter (DMM) with the dial set at Vac. Apply a control signal ( 24 Vac ) to wires 1 and 6 to verify that the operating voltage is within range.
- Connect wires 1 (red) and 7 (orange) to a DMM with the dial set at Vac. Apply a control signal ( 24 Vac ) to wires 1 and 7 to verify that the operating voltage is within range.

1. Check Operation:
a. Connect wire 1 (red) to the actuator.
b. Apply a control signal ( 24 Vac ) to wires 1 (red) and 6 (violet).
c. Allow the actuator shaft coupling to rotate from $0^{\circ}$ to $90^{\circ}$.
d. Stop applying a control signal to wires 1 (red) and 6 (violet).
e. Apply a control signal ( 24 Vac ) to wires 1 (red) and 7 (orange).
f. Allow the actuator shaft coupling to rotate from $90^{\circ}$ to $0^{\circ}$.
2. Check Feedback:
a. Set the DMM dial to ohms.
b. Connect wires P1 and P2 to the DMM. The DMM should indicate a resistive value.
c. Apply a control signal ( 24 Vac ) to wires 1 (red) and 6 (violet).

The reading of the DMM should increase.
d. Connect wires P2 and P3 to the DMM.

The DMM should indicate a resistive value.
e. Apply a control signal ( 24 Vac ) to wires 1 (red) and 7 (orange). The reading of the DMM should increase.
3. Check Auxiliary Switch A:
a. Set the DMM dial to ohms (resistance) or continuity check.
b. Connect wires S1 and S3 to the DMM.

The DMM should indicate an open circuit or no resistance.
c. Apply a control signal ( 24 Vac ) to wires 1 (red) and 6 (violet). The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch $A$.
d. Stop applying a control signal to wires 1 (red) and 6 (violet).
e. Connect wires S1 and S2 to the DMM. The DMM should indicate an open circuit or no resistance.
f. Apply a control signal ( 24 Vac ) to wires 1 (red) and 7 (orange).
g. The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch A.

Start-Upl<br>Commissioning, Continued

5. Check the Auxiliary Switch B:
a. Set the DMM dial to ohms (resistance) or continuity check.
b. Connect wires S4 and S6 to the DMM.

The DMM should indicate an open circuit or no resistance.
c. Apply a control signal ( 24 Vac ) to wires 1 (red) and 6 (violet).

The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch B.
d. Stop applying a control signal to wires 1 (red) and 6 (violet).
e. Connect wires S4 and S5 to the DMM.

The DMM should indicate an open circuit or no resistance.
f. Apply a control signal ( 24 Vac ) to wires 1 (red) and 7 (orange).

The DMM should indicate contact closure as the actuator shaft coupling reaches the setting of switch B.


Figure 8. Dimensions of the DuraDrive Actuator and Anti-rotation Bracket.
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